

Posistor® For Circuit Protection

1. Part Numbering (Part Number)

PT	GL	05	AR	181	M	7P52	B0
Product ID	Series	Dimensions	Temperature Characteristics	Resistance	Resistance Tolerance	Individual Specifications	Packaging

2. Ratings

Bulk Part Number	Temperature characteristic	*1 Resistance Value at +25°C	Max. voltage	*2 Max. Current	*3 Hold current at +60°C	*4 Trip current at -10°C	Dimensions (mm)		
Taping Part Number							D	T	F
PTGL05AR181M7P52B0	AR	180 ohm±20%	AC125V rms.	0.3Arms.	30mA	75mA	6.0	5.0	5.0
PTGL05AR181M7P52A0									
PTGL07AR750M7B52B0		75 ohm±20%		0.3Arms.	65mA	165mA	8.0	6.0	5.0
PTGL07AR750M7B52A0									
PTGL09AR470M6B52B0		47 ohm±20%		0.5Arms.	90mA	230mA	10.0	5.5	5.0
PTGL09AR470M6B52A0									
PTGL09AR220M6B52B0		22 ohm±20%		0.8Arms.	135mA	340mA	10.0	5.5	5.0
PTGL09AR220M6B52A0									
PTGL12AR150M6B72B0		15 ohm±20%		1.0Arms.	175mA	440mA	12.5	5.5	7.5
PTGL14AR100M6B72B0		10 ohm±20%		1.2Arms.	220mA	550mA	15.0	5.5	7.5
PTGL18AR6R8M6B72B0		6.8 ohm±20%		1.4Arms.	300mA	750mA	18.5	5.5	7.5
PTGL18AR4R7M6B72B0		4.7 ohm±20%		1.7Arms.	360mA	900mA	18.5	5.5	7.5
PTGL18AR3R3M6B72B0		3.3 ohm±20%		2.0Arms.	420mA	1050mA	18.5	5.5	7.5

*1 The resist. value is measured at a point of max. 2mm from the end of lead crimp.

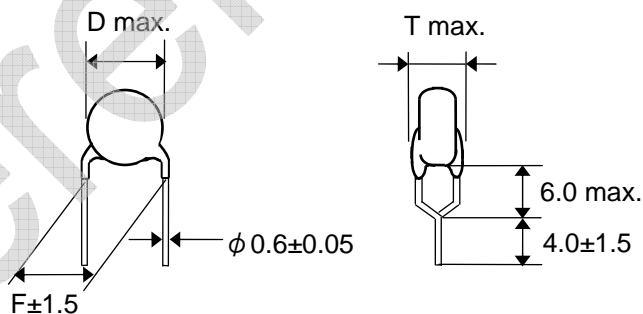
*2 Shows the maximum current value which may be repeatedly introduced into Posistor when the circuit runs abnormally.

*3 Shows the maximum current value which be repeatedly introduced into Posistor when the circuit runs normally at 60°C.

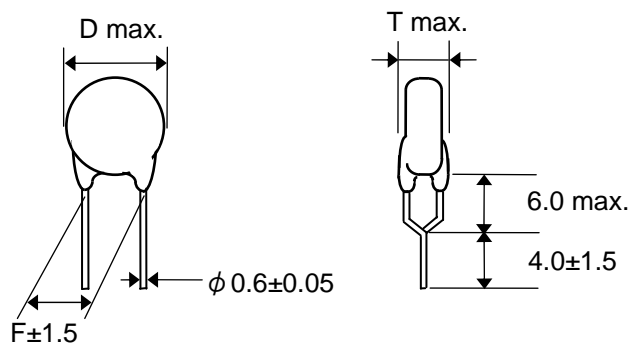
*4 Shows the minimum current value which flows the circuit when Posistor protects it from over load at -10°C.

3. Dimensions(mm) (Bulk type)

- PTGL05AR181M7P52B0

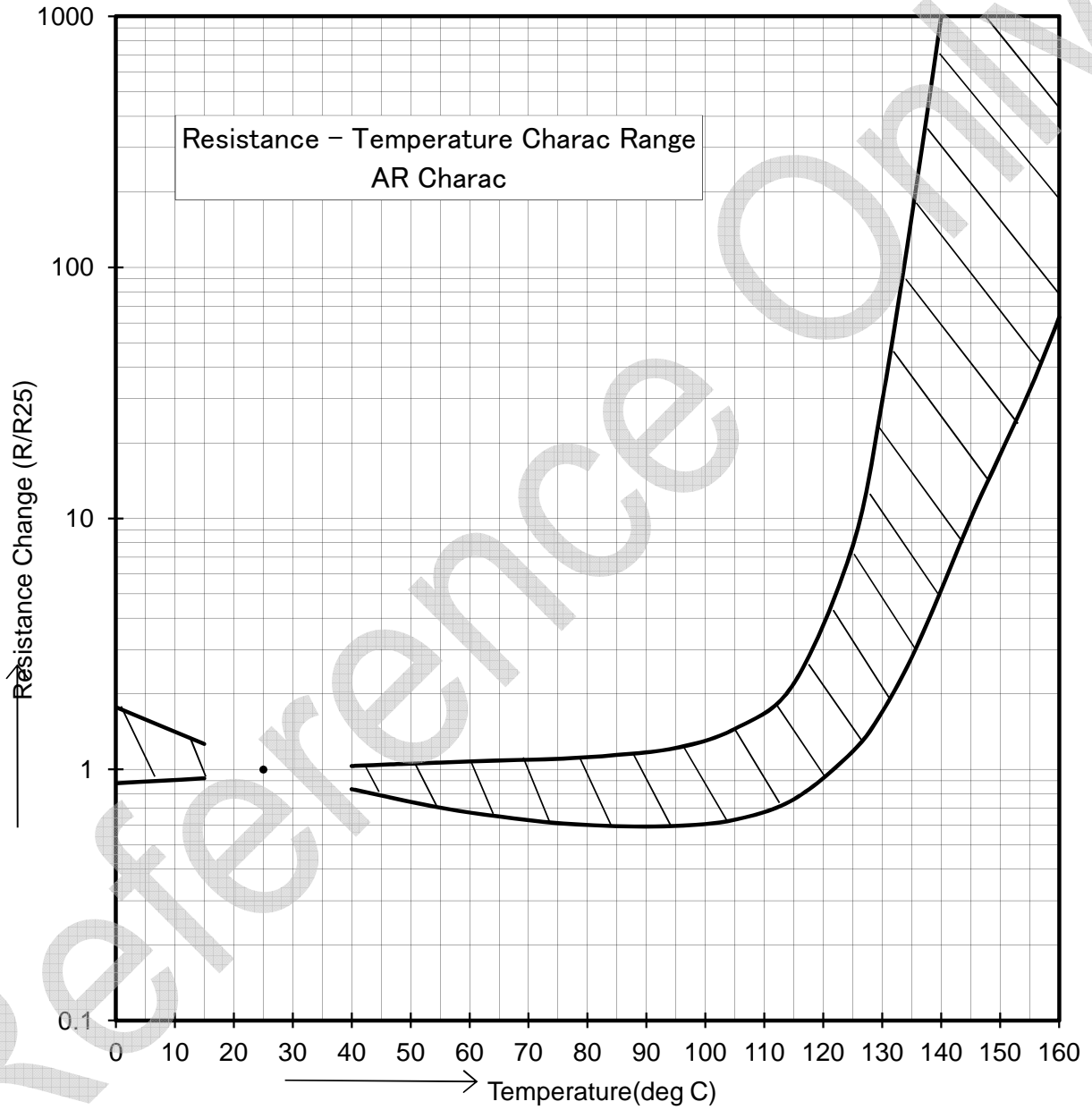


- Others



(Taping type) Shown in Taping specification.

Note) Some part of resin covering lead wire of Posistor may come off by some outside shock on the root of lead wire, but Posistor can be used normally for electrical and reliability characteristics.

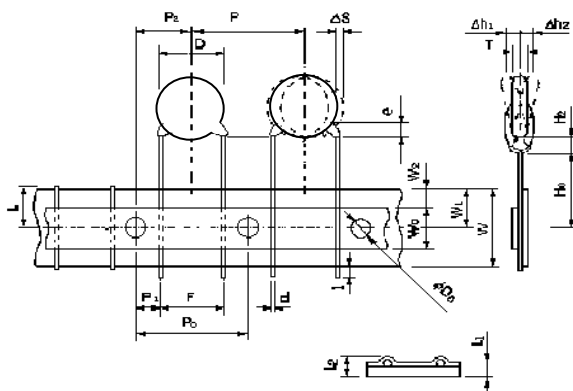


AR-030'

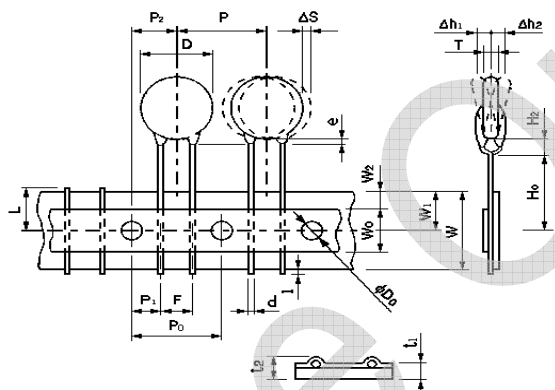
Taping Specification

1. Dimensions of Taping

1.1 PTGL05AR181M7P52A0



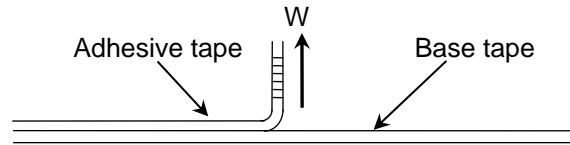
1.2 PTGL07AR750M7B52A0 PTGL09AR470M6B52A0 PTGL09AR220M6B52A0



Item	Code	Dimensions	Note
Pitch of Component	P	12.7	Tolerance is determined by ΔS .
Pitch of Sprocket Hole	P0	12.7 +/-0.3	
Lead Spacing	F	5.0 +0.8,-0.3	
Length from Hole Center to Component	P2	6.35 +/-1.3	Deviation in the feeding direction
Length from Hole Center to Lead	P1	3.85 +/-0.8	
Body Diameter	D	Refer to "Product Specification 2.Dimensions"	
Body Thickness	T		
Deviation along Tape. Left or Right	ΔS	+/-1.5	Including the inclination caused by lead bending.
Carrier Tape Width	W	18.0 +/-0.5	
Position of Sprocket Hole	W1	9.0 +0.5,-0.75	Deviation of tape width.
Lead Distance between Reference and Bottom Planes	H0	16.0 +/-1.0	
	H2	6.0 max.	
Overflow of Lead	I	+0.5 to -1.0	
Diameter of Sprocket Hole	D0	4.0 +/-0.2	
Lead Diameter	d	0.6 +/-0.05	
Total Tape Thickness	t1	0.6 +/-0.3	t2=2.0 max.
Deviation across Tape	$\Delta h1, \Delta h2$	1.5 max.	
Portion to cut in Case of Defect	L	11.0+0,-2.0	
Hold Down Tape Width	W0	11.0 min,	
Hold Down Tape Position	W2	4.0 max.	
Coating Extension on Lead	e	Up to the crimp point	

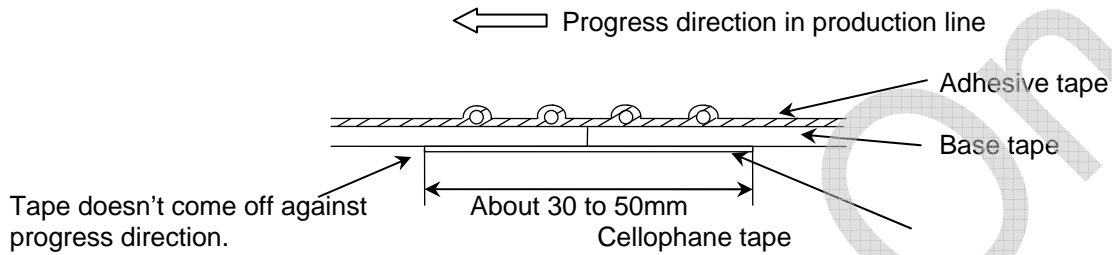
2. Splicing way of tape

2.1 Cohesive power of tape is over 2.94N at test condition as below figure.



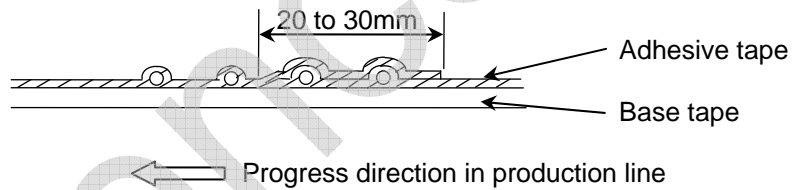
2.2 Splicing of tape

a. When base tape is spliced :



- Base tape shall be spliced by cellophane tape
- Total tape thickness shall be less than 1.05mm

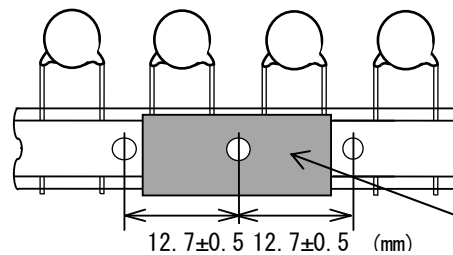
b. When adhesive tape is spliced :



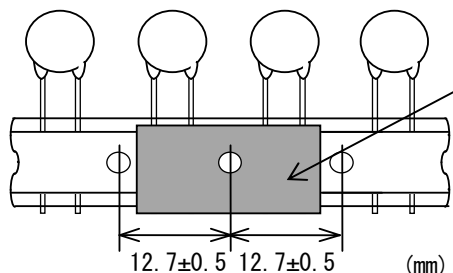
- Adhesive tape shall be spliced with overlapping.
- Total tape thickness shall be less than 1.05mm

c. When both tape are spliced at a time :

c-1 PTGL05AR181M7P52A0



c-2 PTGL07AR750M7B52A0
PTGL09AR470M6B52A0
PTGL09AR220M6B52A0



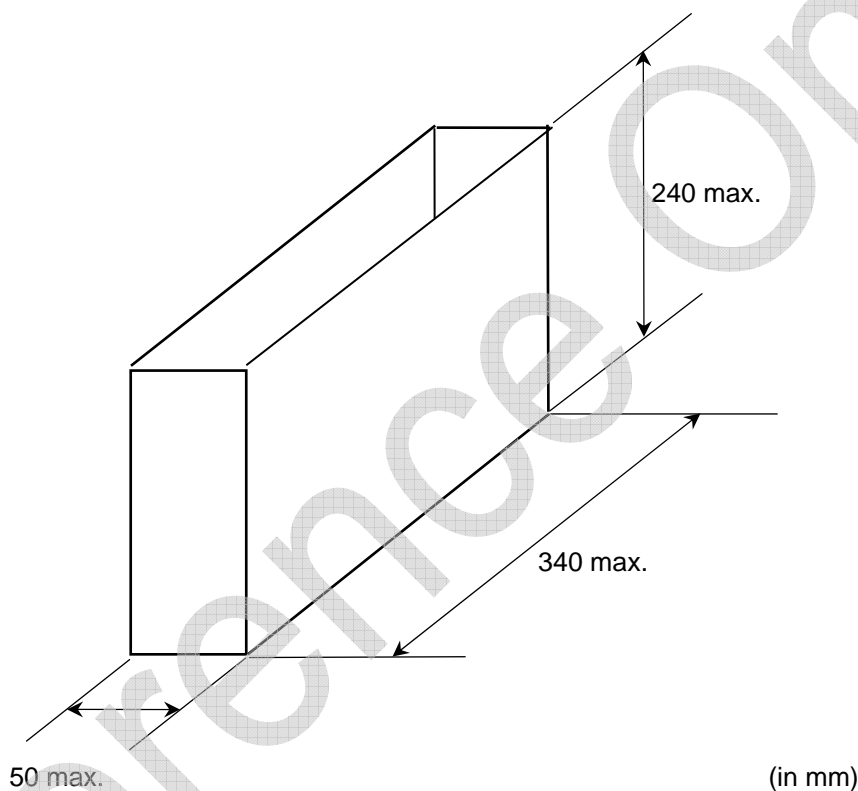
Splicing tape
(Base and adhesive tapes
are inserted in a splicing tape.)

2.3 Packing specification (Ammo Pack).

The tape with Posistor is folded each 25 pitches and packed in zigzag into a packing case, when body of Posistor is piled on other body under it. Standard quantity in a case are as below.

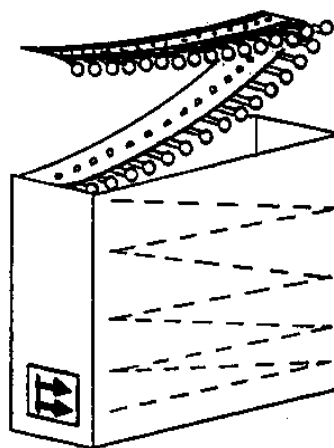
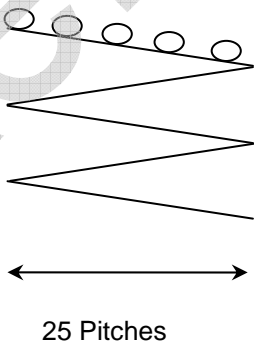
Part Number	Packing quantity.
PTGL05AR181M7P52A0	1500 pcs.
PTGL07AR750M7B52A0	1000 pcs.
PTGL09AR470M6B52A0	1000 pcs.
PTGL09AR220M6B52A0	1000 pcs.

The size of packing case



Packing way

Folding in Zigzag



When Posistor 's body is situated on your side, adhesive tape is situated the upside.

Notice for use

Caution

1. This product is designed for application which is used under ordinary environment.(room temperature, normal humidity, normal pressure) Do not expose this to the following environments, because all these factor can deteriorate the characteristic of this and can cause failure or burn out.
 - (1) Corrosive gas or deoxidizing gas (Cl₂, H₂S, NH₃, SO_x, NO_x etc.)
 - (2) Volatile, flammable gas
 - (3) Dusty place
 - (4) Place in a vacuum, reducing or putting pressure
 - (5) Place in splashed water, or high humidity and dewing place
 - (6) Salt water, oil, chemical liquid and solvent
 - (7) Vibratile place
 - (8) Other place equivalent to the above
2. Limitation of Applications
 Please contact us before using our products for the under-mentioned applications requiring especially high reliability in order to prevent defects which might directly cause damage to other party's life body or property(listed below).
 - (1)Aircraft equipment (2)Aerospace equipment (3)Undersea equipment (4)Power plant control equipment
 - (5)Medical equipment (6)Transportation equipment(automobiles, trains, ships, etc.)
 - (7)Traffic signal equipment (8)Disaster prevention / Crime prevention equipment
 - (9)Data-processing equipment (10)Applications of similar complexity or with reliability requirements comparable to the applications listed in the above.
3. Be sure to provide an appropriate fail-safe function on your product to prevent a second damage that may be caused by the abnormal function or the failure of our product.

Notice

1. Do not apply abnormal voltage/current exceeding the specified maximum value. Because they may deteriorate or destroy PTC element.
2. Use this product within the specified temperature. A higher temperature may deteriorate the characteristic or material.
3. When this product is operated, temperature of some area may be over 100°C to 160°C. Please make sure that surrounding parts and inserting material can withstand the temperature. If the surrounding part and material is kept under such condition, they may be deteriorated or may produce harmful gas(Cl₂, H₂S, NH₃, SO_x, NO_x etc.). And, such harmful gas may deteriorate the element.
4. The resin coating of this product is not for insulating purpose. Keep an adequate insulating distance to surrounding components.
5. This product does not have waterproof construction. A splashed water may cause failure mode such as deterioration of characteristic or current leak.
 So, Do NOT apply cleaning to immerse it into water or any solvent.
6. If you coat this product by resin, please evaluate the quality of this product before you use it.
 The stress of force which is caused by coating materials or heat cycles may cause failure mode such as deterioration of characteristic or current leak in worst case.
7. This product is using the solder of 221+/-5 °C of melting points, in order to connect ceramics with a lead wire. Do not heat up a terminal area of this product over 180 °C.
8. The ceramic element of this product is fragile, and care must be taken not to load a excessive pressforce or not to give a shock at handling. Such forces may cause cracking or chipping.

9. Do not apply an excessive force to the lead. Otherwise, it may cause break off the junction between lead and element, or may crack element. Therefore, hold of element side lead wire is recommended when lead wire is bent or cut.
10. When the lead of this product is soldered, pay attention as follows to avoid the decline of element characteristic or break down the element.
 - (1) Use Rosin type flux or non-activated flux(the content of chlorine shall be less than 0.2%)
 - (2) Do not dip the body into flux. (Flux shall be coated to lead wire only for soldering.)
 - (3) The pre-heat up should be conducted without melting the soldering of this product.
11. Do not apply tensile force or separating force to lead wire at soldering.
12. Do not touch the resin case by soldering iron. The soldering point shall be min. 5 mm away from the root of lead wire. Please solder the following conditions.
 - Iron Tip Temperature : 360 degree C max.
 - Soldering Time : 4 seconds max. / 1 terminal
 - Number of Soldering : 1
13. To keep solderability of product from declining, following storage condition is recommended.
 - (1) Storage condition Temperature : -10 to +40°C
Humidity : less than 75%RH(not dewing condition)
 - (2) Term : Please use this product within 6 months after shipment by first-in and first-out stocking system.
 - (3) Handling after unpacking of the minimum package : Reseal it promptly or store it seal open inside a sealed container with a drying agent.
 - (4) Place : Do not store this product in corrosive gas(SO_x, Cl etc) or under sun-light.