P 1/10 Spec. No. JENF243D-0004R-01

Chip EMIFIL LC Combined Array Type Reference Specification

1. Scope

This reference specification applies to Chip EMIFIL LC Combined Array Type NFA21S Series.

2. Part Numbering

207 Product ID Structure Dimension Features Cut-off Frequency Characteristics Rated Voltage Electrode Dimension Packaging Code (L: Taping / B: Bulk) $(L\times W)$ (T)

3. Rating *1:0~6dB *2 : 2~7dB

0 1	MUDATA	Cut-off		Inser	tion Lo	ss (I.L)(dB	min.)		Insulation	Rated	Rated	Withstanding
Customer Part Number		Frequen cy [MHz]	50	80 MHz	200 MHz	300 MHz	500 MHz	800 MHz	1000 MHz	Resistance $[M\Omega \text{ min.}]$	Voltage [V(DC)]	Current [mA(DC)]	Voltage [V(DC)]
	NFA21SL506X1A48L	50	*1	_		_	30	_	20	1000	10	20	30
	NFA21SL506X1A48B		*				30		20	1000	10	20	30
	NFA21SL806X1A48L	80		*2		_	25		25	1000	10	20	30
	NFA21SL806X1A48B	80		*2	•	•	23	-	25	1000	10	20	30
	NFA21SL207X1A45L												
	NFA21SL207X1A45B	200		*	*2		13 2	25	25	1000	10	100	30
	NFA21SL207X1A48L	200			*2	_	13	23					
	NFA21SL207X1A48B												
	NFA21SL307X1A45L												
	NFA21SL307X1A45B	200			-	- *2	_		25	5 1000	10	100	30
	NFA21SL307X1A48L	300					7	20					
	NFA21SL307X1A48B												

<Capacitance> NFA21SL506X1A4□□ <Inductance> NFA21SL506X1A4□□ :

NFA21SL806X1A4 | : 79 nH (typ.)
NFA21SL207X1A4 | : 79 nH (typ.)
NFA21SL207X1A4 | : 29 nH (typ.)
NFA21SL307X1A4 | : 29 nH (typ.)

Customer	MURATA _ Cut-off		Insertion Loss (I.L.)(dB)					Insulation	Rated	Rated	Withstanding
Part Number	Part Number	Frequency [MHz]	280 MHz	310 MHz	330 MHz	800 MHz	900 MHz	Resistance $[M\Omega \text{ min.}]$	Voltage [V(DC)]	Current [mA(DC)]	Voltage [V(DC)]
	NFA21SL287V1A45L										
	NFA21SL287V1A45B	200	6			25	25	1000	10	100	30
	NFA21SL287V1A48L	280	max.	_	-	min.	min.	1000	10	100	30
	NFA21SL287V1A48B										
	NFA21SL317V1A45L										
	NFA21SL317V1A45B	310	-	6 max.		20 min.	20	20 1000	10	100	30
	NFA21SL317V1A48L	310					min.	10	100	30	
	NFA21SL317V1A48B										
	NFA21SL337V1A45L					15	15				
	NFA21SL337V1A45B	330	-	-	6	min.	min.	1000	10	100	30
	NFA21SL337V1A48L	330			max.	20	20				
	NFA21SL337V1A48B					min.	min.				

<Capacitance> NFA21SL287V1A4□□ : 15pF (typ.)

<Inductance> NFA21SL□□□V1A48□ : 47nH (typ.)

NFA21SL317V1A4□□ : 8pF (typ.)

NFA21SL□□□V1A45□: 37nH (typ.)

NFA21SL337V1A4□□ : 4pF (typ.)

- Operating Temperature: -55°C to +125°C (Includes self-heating.)
- Storage Temperature: -55°C to +125°C

4. Standard Testing Condition

< Unless otherwise specified >

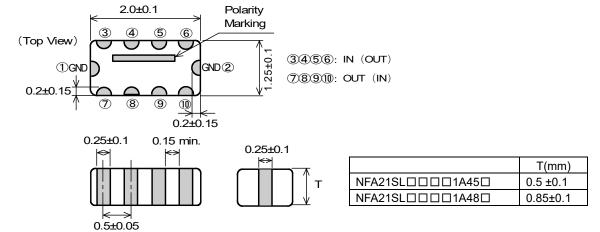
Temperature: Ordinary Temp. / 15 °C to 35 °C Humidity: Ordinary Humidity / 25 %(RH) to 85 %(RH) < In case of doubt > Temperature: 20 °C ± 2 °C

Humidity: 60 %(RH) to 70 %(RH) Atmospheric pressure: 86 kPa to 106 kPa

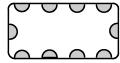
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5. Style and Dimensions

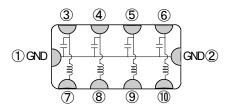


(Bottom View)



Electrode (in mm)

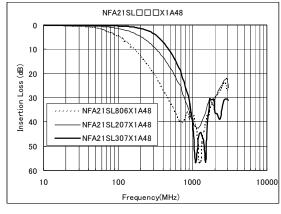
■ Equivalent Circuits

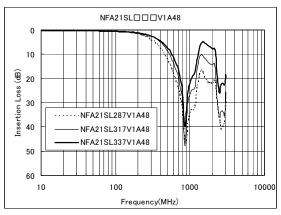


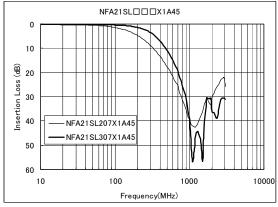
■ Unit Mass(Typical value)

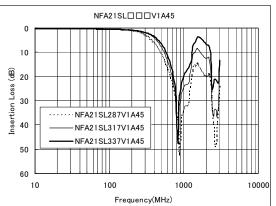
NFA21SL | | | | | 1A45 | : 0.007g NFA21SL | | | | 1A48 | : 0.012g

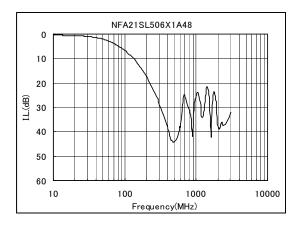
■ Insertion Loss Characteristics: 50 \(\Omega \) System (Typ.)











6. Marking

Polarity Marking on capacitor side

7. Electrical Performance

No.	Item	Specification	Test Method
7.1	Insertion Loss (I.L.)	Meet item 3.	*Method of measurement based on MIL-STD-220 Insertion Loss = 20 log (E ₀ / E ₁) E ₀ : Level without FILTER (short) E ₁ : Level with FILTER
7.2	Insulation Resistance(I.R.)		Voltage : Rated Voltage Time : 1 minutes
7.3	Withstanding Voltage	Products shall not be damaged.	Test Voltage: 30V(DC) Time: 1 to 5 s Charge Current: 50 mA max.

8. Mechanical Performance

· WICCI	Mechanical Ferrormance							
No.	Item	Specification	on	Test Method				
8.1	Appearance and Dimensions	Meet item 5.		Visual Inspection and measured with Micrometer caliper and Microscope.				
8.2	Solderability	Electrodes shall be at le covered with new solder		Flux: Ethanol solution of rosin, 25(wt)% Pre-heat: 150°C, 60 s Solder: Sn-3.0Ag-0.5Cu Solder Temperature: 245 ± 3°C Immersion Time: 3±1 s Immersion and emersion rates: 25mm / s				
8.3	Resistance to soldering heat	Meet Table 1. Table 1 Appearance No damaged Insertion Loss Insulation Resistance Meet item 3		 Flux: Ethanol solution of rosin, 25(wt)% Pre-heat: 150°C, 60 s Solder: Sn-3.0Ag-0.5Cu Solder Temperature: 270 ± 5°C Immersion Time: 10 ± 1 s Immersion and emersion rates: 25mm / s 				
8.4	Resistance to soldering heat (Reflow)	Meet Table 1.		Pre-heat: 150~180°C, 90±30 s Heating: 230 °C min., 60 s max. Peak Temperature: 260 °C, 10 s max. Solder: Sn-3.0Ag-0.5Cu The number of Times: 2 times				

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No.	Item	Specification	Test Method
8.5	Drop	Products shall be no failure after tested.	It shall be dropped on concrete or steel board. • Method : Free fall • Height : 1m • Attitude from which the product is dropped : 3 directions • The Number of Time : 3 times for each direction (Total 9 times)
8.6	Bonding Strength	The electrodes shall be no failure after tested.	It shall be soldered on the glass-epoxy substrate. Applying Force (F): 9.8 N Applying Time: 30 s
8.7	Vibration	Meet Table 1.	It shall be soldered on the glass-epoxy substrate. Oscillation Frequency: 10 to 2000 to 10Hz for 20 minutes. Total amplitude 1.5 mm or Acceleration amplitude 196m/s² whichever is smaller. Time: A period of 2 hours in each of 3 mutually perpendicular directions. (Total 6 hours)
8.8	Bending Strength	Products shall be no failure after tested.	It shall be soldered on the glass-epoxy substrate (t = 1.0mm). • Deflection : 2.0 mm • Keeping Time : 30 s Pressure jig R230 F Deflection 45 Product (in mm)

9. Environment Performance
It shall be soldered on the glass-epoxy substrate.

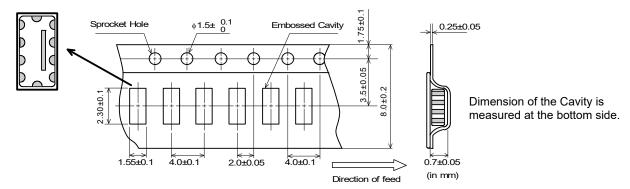
it shall be soldered on the glass-epoxy substrate.						
No.	Item	Specification	Test Method			
9.1	Temperature Cycling	Meet Table 1.	1 Cycle 1 step: -55 ± ⁰ ₃ °C / 30 ± ³ ₀ min 2 step: Room Temperature / within 3 min 3 step: +125 ± ³ ₀ °C / 30 ± ³ ₀ min 4 step: Room Temperature / within 3 min Total of 100 cycles			
9.2	Humidity		 Temperature: 40 ± 2 °C Humidity: 90 to 95%(RH) Time: 500± ²⁴₀ hours 			
9.3	Heat Life		Temperature: 125 ± 2 °C Test Voltage: Rated Voltage × 200% Charge Current: 50 mA max. Time: 1000 ± 480 hours			

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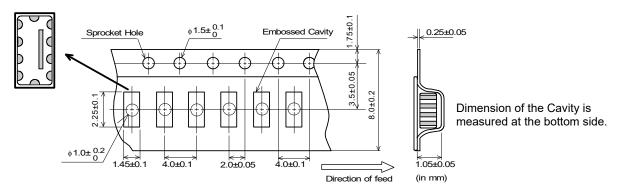
10. Specification of Packaging

10.1. Appearance and Dimensions (8mm-wide plastic tape)

<NFA21SL□□□□1A45□>



<NFA21SL□□□□1A48□>



10.2. Specification of Taping

(1) Packing quantity (standard quantity)

4000 pcs. / reel

(2) Packing Method

Products shall be packaged in the cavity of the plastic tape and sealed with cover tape.

(3) Sprocket Hole

The sprocket holes are to the right as the tape is pulled toward the user.

(4) Spliced point

The cover tape have no spliced point.

(5) Missing components number

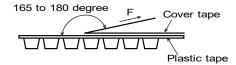
Missing components number within 0.025% of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel is kept.

10.3. Pull Strength of Plastic Tape and Cover Tape

3 1	-
Plastic tape	5N min.
Cover tape	10N min.

10.4. Peeling off force of cover tape

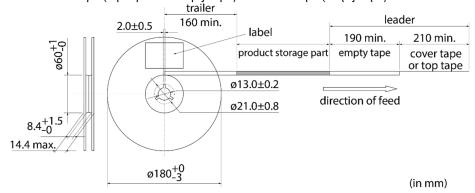
0.2N to 0.7N (minimum value is typical) Speed of Peeling off: 300 mm / min



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10.5.Dimensions of Leader-tape, Trailer and Reel

There shall be leader-tape (top tape and empty tape) and trailer-tape (empty tape) as follows.



10.6.Marking for reel

Customer part number, MURATA part number, Inspection number(*1), RoHS marking(*2), Quantity, etc

- *1) « Expression of Inspection No. »
- <u>0000</u> <u>xxx</u>

(1)(2)

(1) Factory Code

First digit : Year / Last digit of year (2) Date

Second digit : Month / Jan. to Sep. \rightarrow 1 to 9, Oct. to Dec. \rightarrow O,N,D

Third, Fourth digit: Day

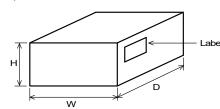
(3) Serial No.

- *2) « Expression of RoHS marking » $ROHS - \underline{Y}(\underline{\Delta})$
 - (1) RoHS regulation conformity parts.
 - (2) MURATA classification number

10.7. Marking for Outside package (corrugated paper box)

Customer name, Purchasing Order Number, Customer Part Number, MURATA part number, RoHS marking (*2), Quantity, etc

10.8. Specification of Outer Case



	Outer	Case Dime (mm)	nsions	Standard Reel Quantity in Outer Cas
ĺ	W	D	Н	(Reel)
	186	186	93	5

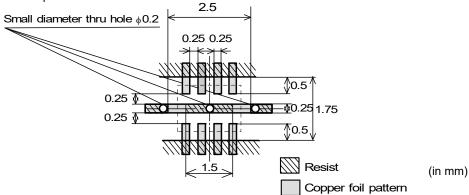
* Above Outer Case size is typical. It depends on a quantity of an order.

11. Standard Land Dimensions

The chip EMI filter suppresses noise by conducting the high-frequency noise element to ground.

Therefore, to get enough noise reduction, feed through holes which is connected to ground-plane should be arranged according to the figure to reinforce the ground-pattern.

- < Standard land dimensions for reflow >
 - •Side on which chips are mounted



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12. / Caution

12.1. Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment (2) Aerospace equipment (3) Undersea equipment (4) Power plant control equipment
- (5) Medical equipment (6) Transportation equipment(automobiles, trains, ships, etc.) (7) Traffic signal equipment
- (8) Disaster prevention / crime prevention equipment (9) Data-processing equipment
- (10) Applications of similar complexity or with reliability requirements comparable to the applications listed in the above

12.2. Corrosive gas

Please refrain from use since contact with environments with corrosive gases (sulfur gas [hydrogen sulfide, sulfur dioxide, etc.], chlorine, ammonia, etc.) or oils (cutting oil, silicone oil, etc.) that have come into contact with the previously stated corrosive gas environment will result in deterioration of product quality or an open from deterioration due to corrosion of product electrode, etc. We will not bear any responsibility for use under these environments.

13. Notice

Products can only be soldered with reflow.

This product is designed for solder mounting.

Please consult us in advance for applying other mounting method such as conductive adhesive.

13.1. Mounting direction of a product

In the case of mounting, Polarity Marking should surely serve as the upper surface.

When mounted upside down, since the Polarity Marking is formed with the conductor, it has a possibility that the short-circuit between terminals may occur.

13.2.Flux and Solder

Flux	Use rosin-based flux, Do not use highly acidic flux (with chlorine content exceeding 0.2(wt)%). Do not use water soluble flux.
Solder	Use Sn-3.0Ag-0.5Cu solder

Other flux (except above) Please contact us for details, then use.

13.3. Note for Assembling

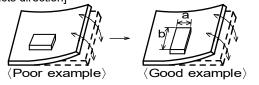
< Thermal Shock >

Pre-heating should be in such a way that the temperature difference between solder and products surface is limited to 100°C max. Also cooling into solvent after soldering should be in such a way that the temperature difference is limited to 100°C max.

13.4. Attention Regarding P.C.B. Bending

The following shall be considered when designing P.C.B.'s and laying out products.

(1) P.C.B. shall be designed so that products are not subject to the mechanical stress for board warpage. [Products direction]



Products shall be located in the sideways direction (Length:a< b) to the mechanical stress.

(2)Components location on P.C.B. separation.

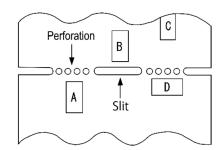
It is effective to implement the following measures, to reduce stress in separating the board.

It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	A > D*1
(2) Add slits in the board separation part.	A > B
(3) Keep the mounting position of the component away from the board separation surface.	A > C

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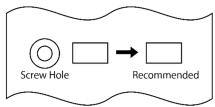
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*1 A > D is valid when stress is added vertically to the perforation as with Hand Separation.If a Cutting Disc is used, stress will be diagonal to the PCB, therefore A > D is invalid.

(3) Mounting Components Near Screw Holes

When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



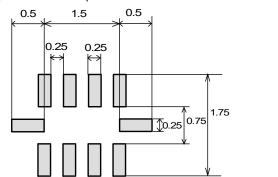
13.5. Pre-heating Temperature

Soldering shall be handled so that the difference between pre-heating temperature and solder temperature shall be limited to 100°C max. to avoid the heat stress for the products.

13.6. Reflow Soldering

- 1) Soldering paste printing for reflow
 - · Standard thickness of solder paste: 100µm to 150µm.
 - · Use the solder paste printing pattern of the below pattern.
 - · For the resist and copper foil pattern, use standard land dimensions.

Standard printing pattern of solder paste.



(in mm)

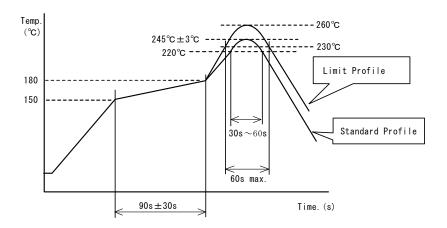
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2) Soldering Conditions

Standard soldering profile and the limit soldering profile is as follows.

The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.



	Standard Profile	Limit Profile		
Pre-heating	150~180°C, 90s±30s			
Heating	above 220°C, 30s∼60s	above 230°C, 60s max.		
Peak temperature	245±3°C	260°C,10s		
Cycle of reflow	2 times	2 times		

13.7. Reworking with Soldering iron

The following conditions shall be strictly followed when using a soldering iron.

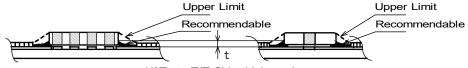
• Pre-heating : 150°C, 1 min • Soldering iron output: 30W max. • Tip temperature : 350°C max. • Tip diameter : ϕ 3mm max.

• Soldering time: 3(+1.-0) s • Times : 2times max.

Note: Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the ceramic material due to the thermal shock.

13.8. Solder Volume

Solder shall be used not to be exceeded as shown below.



 $1/3T \le t \le T(T:Chip thickness)$

Accordingly increasing the solder volume, the mechanical stress to product is also increased. Excessive solder volume may cause the failure of mechanical or electrical performance.

13.9. Cleaning Conditions

Products shall be cleaned on the following conditions.

- (1) Cleaning temperature shall be limited to 60°C max. (40°C max. for IPA.)
- (2) Ultrasonic cleaning shall comply with the following conditions, with avoiding the resonance phenomenon at the mounted products and P.C.B.

Power: 20W / I max. Frequency: 28kHz to 40kHz Time: 5 minutes max.

- (3) Cleaner
 - 1. Cleaner
 - · Isopropyl alcohol (IPA)
 - 2. Aqueous agent
 - · PINE ALPHA ST-100S
- (4) There shall be no residual flux and residual cleaner after cleaning.

In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.

(5) Other cleaning

Please contact us.

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13.10. Operating Environment

Do not use this product under the following environmental conditions, on deterioration of the Insulation Resistance of the Ferrite material and/or corrosion of Inner Electrode may result from the use.

- (1) In the corrodible atmosphere such as acidic gases, alkaline gases, chlorine, sulfur gases, organic gases and etc. (the sea breeze, Cl2, H2S, NH3, SO2, NO2,etc)
- (2) in the atmosphere where liquid such as organic solvent, may splash on the products.
- (3) in the atmosphere where the temperature / humidity changes rapidly and it is easy to dew.

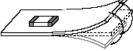
13.11. Resin coating

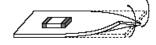
The capacitance and inductance value may change and/or it may affect on the product's performance due to high curestress of resin to be used for coating / molding products. So please pay your careful attention when you select resin. In prior to use, please make the reliability evaluation with the product mounted in your application set.

13.12. Handling of a substrate

After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.





13.13. Storage condition

(1) Storage period

Use the products within 12 months after delivered.

Solderability should be checked if this period is exceeded.

(2) Storage environment condition

· Products should be stored in the warehouse on the following conditions.

Temperature: -10 to +40°C

Humidity: 15 to 85% relative humidity

No rapid change on temperature and humidity

- Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.
- · Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.
- · Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.
- · Avoid storing the product by itself bare (i.e. exposed directly to air).
- (3) Delivery

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

14. /!\ Note

- (1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- (2) You are requested not to use our product deviating from the reference specifications.
- (3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.