

**■ Notice (Storage and Operating Condition)**

1. Store in temperatures of -10 to +40°C and relative humidity of 30 to 85%.
2. Do not store in or near corrosive gases.
3. Use within six months after delivery.
4. Open the package just before using.
5. Do not store under direct sunlight.
6. If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.  
The trimmer potentiometer should not be used under the following environmental conditions:

- (1) Corrosive gaseous atmosphere  
(Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid  
(Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage or electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

**■ Notice (Rating)**

1. When using with partial load (rheostat), minimize the power depending on the resistance value.
2. The maximum input voltage to a trimmer potentiometer should not exceed  $(P \cdot R)^{1/2}$  or the maximum operating voltage, whichever is smaller.

**■ Notice (Soldering and Mounting)****1. Soldering****(1) Soldering Conditions**

Refer to the temperature profile. If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.

- (2) This product cannot be soldered using the flow soldering method. If you use the flow soldering method, the trimmer potentiometer may not function.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
- (4) Apply the appropriate amount of solder paste.  
If the amount of solder paste applied to the land is insufficient, the required adhesive strength cannot be obtained. If an excessive amount of solder paste is applied, solder bridging or flux overflow to the resistive element surface can occur.

**2. Mounting**

- (1) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (2) Do not apply excessive force, preferably 4.9N max. (Ref. 500gf) when the trimmer potentiometer is mounted to the PCB.
- (3) Do not warp and/or bend the PC board to protect trimmer potentiometer from breakage.
- (4) In chip placers, the size of the cylindrical pick-up nozzle should be outer dimension 2.5-3.0mm dia. and inner dimension 2.0-2.5mm dia.

**3. Cleaning**

Isopropyl alcohol and ethyl alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.

**■ Notice (Handling)**

1. Use suitable screwdrivers that fit comfortably in the driver slot.

\* Recommended screwdriver for manual adjustment  
TORAY INDUSTRIES, INC.: SA-2225  
(Murata P/N: KMDR070)

\* Recommended screwdriver bit for automatic adjustment  
TORAY INDUSTRIES, INC.: JB-2225  
(Murata P/N: KMBT070)

We can supply the screwdrivers above. If you place an order, please specify the Murata P/N.

2. When adjusting with an adjustment tool, the applied force to the adjustment screw should not exceed 4.9N (Ref. 500gf). If excessive force is applied, the trimmer potentiometer may not function due to damage.
3. The rotational torque at the position of the adjustment range should not exceed the stop strength.
4. When using a lock paint to fix the slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series") and evaluate performance with your product. Lock paint may cause corrosion or electrical contact problems.

## Caution · Notice

 Continued from the preceding page.

### ■ Notice (Other)

1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.