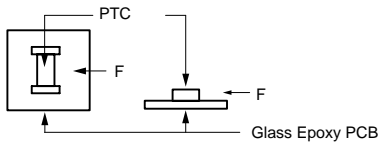
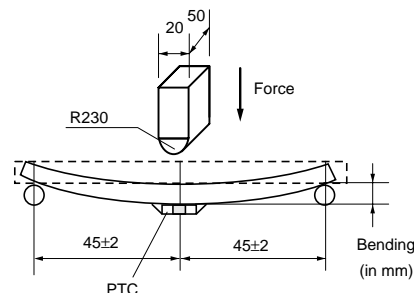
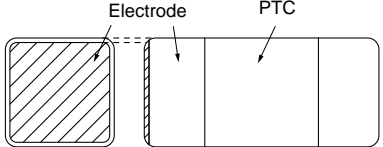




No.	Item	Rating Value	Method of Examination								
1	Resistance Value (at 25°C)	The resistance value should be within the specified tolerance.	After applying maximum operating voltage for 3 minutes and leaving for 2 hours at 25°C, measured by applying voltage of less than 1.5Vdc (by a direct current of less than 10mA).								
2	Adhesive Strength	There is no detachment sign of electrode.	EIAJ ET-7403 term 9 Prepare soldered PTC to PCB *1 and add the force of 5.0N in the direction shown below. (PTC=POSISTOR®) 								
3	Vibration Resistance	Normal appearance Resistance change: not exceed ±20%*2	Soldered PTC to PCB*1 Vibration: 10-2000-10Hz (20 minutes) Max. Amplitude: 3.0mm Vibrate for 4 hours in each of 3 mutually perpendicular planes for a total of 12 hours. This test condition is according to "MIL-STD-204D"								
4	Resistance to Bending of Substance	Normal appearance Resistance change: not exceed ±20%*2	Soldered PTC on Test Board*1, and apply force on back side of Test Board shown below: Bending Speed: 1.0mm/s Bending Strength: 2.0mm Hold time: 5±1 seconds Board Dimension: 100 × 40 × 1.6t mm Board Material: Glass Epoxy 								
5	Solderability	Min. 95% electrode is covered with new solder. Resistance change: not exceed ±20%*2	JIS C 5102 term 8.4 Solder temp.: 230±5°C Solder: Sn63%/Pb37% (or 60%/40%) Soaking time: 3±0.5 seconds Soaking position: Until a whole electrode is soaked								
6	Soldering Heat Resistance	Resistance change: not exceed ±20%*2 Normal appearance on the section showed by slanting line parts of the electrodes on the figure. 	Solder temp.: 260±5°C Solder: Sn63%/Pb37% (or 60%/40%) Flux: Containing less than 0.2wt% of chlorine. Soaking time: 10±0.5 seconds Soaking position: Until a whole electrode is soaked. Preheating: 150±5°C 3 minutes								
7	Dry Heat Resistance	Normal appearance Resistance change: not exceed ±20%*2 Sensing Temperature change: not exceed ±1°C	Soldered PTC to PCB*1 +150±3°C leave for 1000±12 hours								
8	Cold Resistance		Soldered PTC to PCB*1 -40±3°C leave for 1000±12 hours								
9	Damp Heat Resistance		Soldered PTC to PCB*1 +85±3°C 80-85%RH leave for 1000±12 hours								
10	Thermal Shock*3		Soldered PTC to PCB*1 Cycles: 1000 cycles <table><tr><th>Step</th><th>Temp. (°C)</th><th>Time (minutes)</th></tr><tr><td>1</td><td>-55+0, -3</td><td>30</td></tr><tr><td>2</td><td>+125+3, -0</td><td>30</td></tr></table>	Step	Temp. (°C)	Time (minutes)	1	-55+0, -3	30	2	+125+3, -0
Step	Temp. (°C)	Time (minutes)									
1	-55+0, -3	30									
2	+125+3, -0	30									
11	High Temperature Humidity Load		Soldered PTC to PCB*1 85±3°C, 80-85%RH (in air), load max. operating voltage for 1000±12 hours								

Continued on the following page. 

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No.	Item	Rating Value	Method of Examination
12	High Temperature Load	Normal appearance Resistance change: not exceed $\pm 20\%^{\ast 2}$ Sensing Temperature change: not exceed $\pm 1^{\circ}\text{C}$	Soldered PTC to PCB ^{*1} +85 $\pm 3^{\circ}\text{C}$ (in air), load max. operating voltage for 1000 ± 12 hours.

*1 Above mentioned soldering is done under the following conditions at our site.

- Glass-Epoxy PC board
- Standard land dimension
- Standard solder paste
- Standard solder profile

Above conditions are mentioned in Notice.

*2 Measure resistance after the test by applying voltage of less than 1.5Vdc by a direct current of less than 10mA after product is left at 25 $\pm 2^{\circ}\text{C}$ for 2 hours.

*3 We cannot guarantee the resistance change in Thermal Shock (No.10) in case of defective mounting.