

Single Output Potted Metal Package

Isolated 25-Watt DC-DC Converters

Output (V)	Output (V) Current (A)	
3.3	7.575	
5	5	D48 = 36-75V (48V nom)
12	2.1	

FEATURES

Typical unit

- 2:1 Input voltage range (D48 = 36-75V)
- 1" x 1" x 0.41" dimensions.
- Adjustable Vout (+10% to -10%)
- High efficiency
- Positive & negative logic, remote on/off control option
- Monotonic startup into pre-bias output conditions
- Continuous short circuit protection
- Over-temperature protection
- Over-voltage protection
- Low output ripple and noise
- Strong thermal derating characteristics
- Operational temperature range –40°C to +85°C
- 1600V I/O isolation
- Packaged in a five-sided EMI shielding metal package with non-conductive base
- Certified to UL 60950-1, CAN/CSA-C22.2 No. 60950-1, IEC60950-1 safety approvals, 2nd edition, with AM1

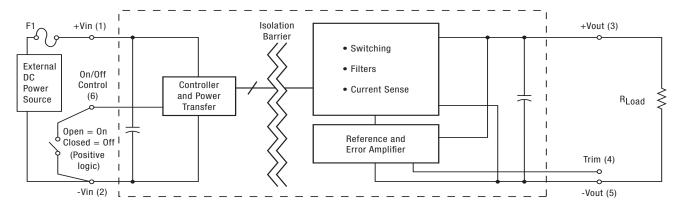
PRODUCT OVERVIEW

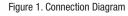
The SPM25 series isolated DC-DC converters represent the next generation in Industrial Potted Module Technology. Featuring a full 25-Watt output in one square inch of board area, the SPM25 series isolated DC-DC converter family offers efficient regulated DC power for printed circuit board mounting. The 1" x 1" x 0.41" (25.4 x 25.4 x 10.41 mm) converter accepts a 2:1 input voltage range of 36 to 75 Volts (D48), ideal for industrial applications.

Intended target markets include transportation, medical systems, electronic test equipment, industrial processing equipment, industrial applications where power modules must meet rugged environmental requirements, high power density, and

where isolated output voltages are required. These converters offer a feature/option set including: through-hole mounting, positive or negative logic (remote on/off), over-current & over-temperature protection, under-voltage lockout. The input voltage range covers the standard Industrial requirements with a regulated output voltage and power rating up to 25W.

Modules provide voltage isolation (basic insulation) from input to output of up to 1600V. The Operating ambient temperature range is -40°C to +85°C. The module delivers full output power to +70°C with no airflow. These parts are ideal for applications that do not require any heat sinking or forced air cooling.





Typical topology is shown. Murata Power Solutions recommends an external fuse.







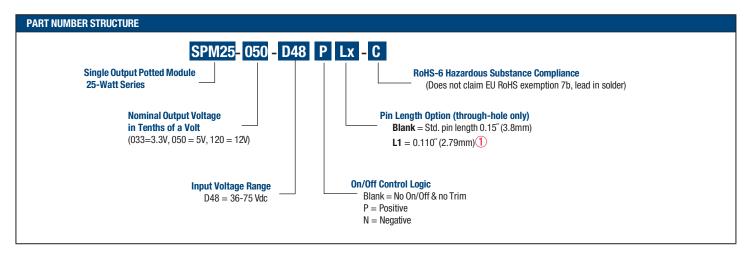
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PERFORMANCE SPECIFICATIONS SUMMARY AND ORDERING GUIDE ① ③															
				Out	out				Inp	out					
				R/N (n	ıVp-p)	Regulation	on (Max.)				lın,	Effici	ency	Dime	nsions
	Vout	IOUT (A	Total Power					VIN Nom.	Range	l _{IN} , no load	full load				
Root Models ①	(V)	(A, max)	(W)	Тур. ②	Max.	Line	Load	(V)	(V)	(mA)	(A)	Min.	Тур.	Case (inches)	Case (mm)
SPM25-033-D48	3.3	7.575	25	50	80	±0.1%	±0.2%	48	36-75	75	0.58	87%	89.5%	1.0" x 1.0" x 0.41"	25.4 x 25.4 x 10.41
SPM25-050-D48	5	5	25	50	80	±0.1%	±0.2%	48	36-75	30	0.57	88.3%	91.0%	1.0" x 1.0" x 0.41"	25.4 x 25.4 x 10.41
SPM25-120-D48	12	2.1	25.2	65	120	±0.1%	±0.125%	48	36-75	20	0.6	85.0%	87%	1.0" x 1.0" x 0.41"	25.4 x 25.4 x 10.41

Notes:

- ① Please refer to the part number structure for additional options and complete ordering part numbers.
- 2 Ripple and Noise is shown at 20 MHz bandwidth.

③ All specifications are at nominal line voltage and full load, +25 °C. unless otherwise noted. See detailed specifications for full conditions. Output capacitors are 1 μ F in parallel with 10 μ F. The input cap is 4.7 μ F (SPM25-120-D48) and 22 μ F (SPM25-033-D48, SPM25-050-D48), low ESR.



- ① Special quantity order is required; samples available with standard pin length only.
- ② Some model number combinations may not be available. See website or contact your local Murata sales representative.

MPS Part Number	Product Status	LTB Date
SPM25-033-D48-C	To be discontinued	3/31/2024
SPM25-033-D48N-C	To be discontinued	3/31/2024
SPM25-033-D48P-C	To be discontinued	3/31/2024
SPM25-050-D48-C	To be discontinued	3/31/2024
SPM25-050-D48N-C	In Production	N/A
SPM25-050-D48P-C	In Production	N/A
SPM25-050-D48PL1-C	To be discontinued	3/31/2024
SPM25-120-D48-C	To be discontinued	9/31/2023
SPM25-120-D48N-C	To be discontinued	9/31/2023
SPM25-120-D48P-C	To be discontinued	3/31/2024

Single Output Potted Metal Package Isolated 25-Watt DC-DC Converters

FUNCTIONAL SPECIFICATIONS - MODEL SPM25-033-D48

ABSOLUTE MAXIMUM RATINGS	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Input Voltage, Continuous		0		80	Vdc
Input Voltage, Transient	100 mS max. duration			100	Vdc
Isolation Voltage	Input to output, continuous			1600	Vdc
On/Off Remote Control	Power on, referred to -Vin	0		15	Vdc
Output Power		0		25.25	W
Output Current	Current-limited, no damage, short-circuit protected	0.7575		7.575	Α
Storage Temperature Range	Vin = Zero (no power)	-55		125	°C
Absolute maximums are stress ratings. Exposure	of devices to greater than any of these conditions m	nay adversely affect long	-term reliability. Proper op	eration under conditions	other than those
listed in the Performance/Functional Specification	s Table is not implied or recommended.				
INPUT					
Operating voltage range		36	48	75	Vdc
Recommended External Fuse	Fast blow			1.5	Α
Start-up threshold	Rising input voltage	34	35.2	36	Vdc
Undervoltage shutdown	Falling input voltage	32	34	35.2	Vdc
Turn-On/Turn-Off Hysteresis			1.5		Vdc
Internal Filter Type			LC		
Input current					
Full Load Input Current	Vin = nominal		0.58	0.6	A
Low Line Input Current	Vin = minimum		0.79	0.81	A
Inrush Transient			0.05	100	A²-Sec.
Short Circuit Input Current			50	100	mA
No Load Input Current	lout = minimum, unit = ON		75	100	mA
Shut-Down Input Current (Off, UV, OT)			1	2	mA
Reflected (back) ripple current ②	Measured at input with specified filter		30		mA, p-p
GENERAL and SAFETY					
Efficiency	Vin = 48V, full load	87	89.5		%
	Vin = min., full load	86.5	57.5		%
Isolation	Innut to output continuous	1000			Vda
Isolation Voltage	Input to output, continuous	1600	hooio		Vdc
Insulation Safety Rating Isolation Resistance			basic 10		ΜΩ
Isolation Capacitance			1000		pF
Isolation Capacitance	Certified to UL-60950-1, CSA-C22.2 No. 60950-		1000		рг
Safety	1, IEC60950-1, 2nd edition, with AM1		Yes		
	Per Telcordia SR332, issue 1, class 3, ground				
Calculated MTBF	fixed, Tambient = +25°C		TBD		Hours x 10 ⁶
DYNAMIC CHARACTERISTICS					
Fixed Switching Frequency		300	330	360	KHz
Startup Time	Power on to Vout regulated			50	mS
Startup Time	Remote ON to Vout regulated			50	mS
Dynamic Load Response	50-75-50% load step, settling time to within		180	250	μSec
•	2% of Vout				
Dynamic Load Peak Deviation	same as above		±30	±100	mV
FEATURES and OPTIONS					
Remote On/Off Control ③					
"N" suffix					
Negative Logic, ON state	ON = Ground pin or external voltage	-0.7		0.8	V
Negative Logic, OFF state	OFF = Pin open or external voltage	10		15	V
Control Current	Open collector/drain		1		mA
"P" suffix			,		
Positive Logic, ON state	ON = Pin open or external voltage	10		15	V
Positive Logic, OFF state	OFF = Ground pin or external voltage	-0.7		0.7	V
Control Current	Open collector/drain		1		mA

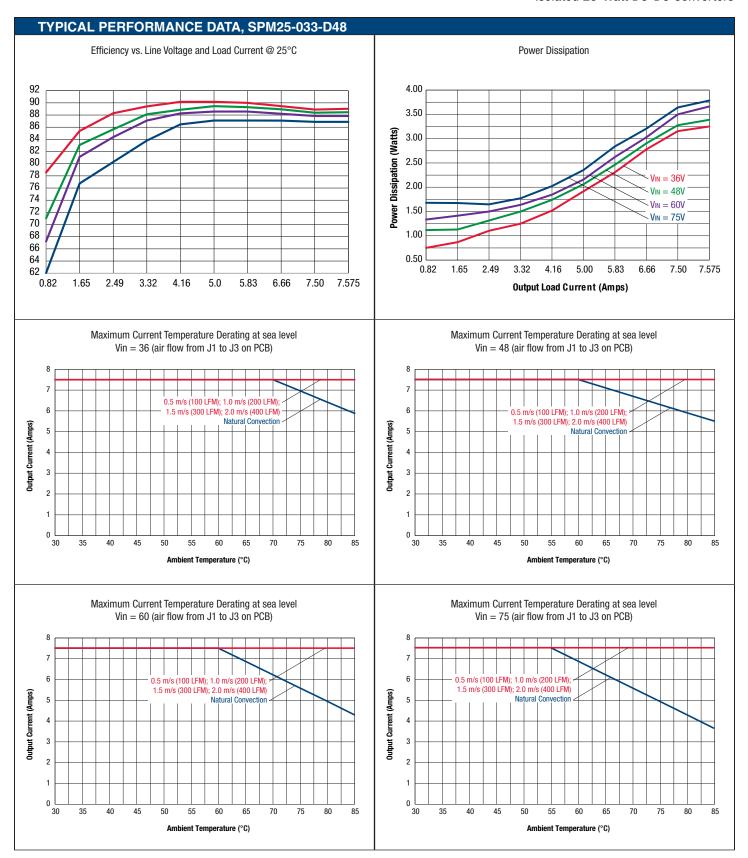
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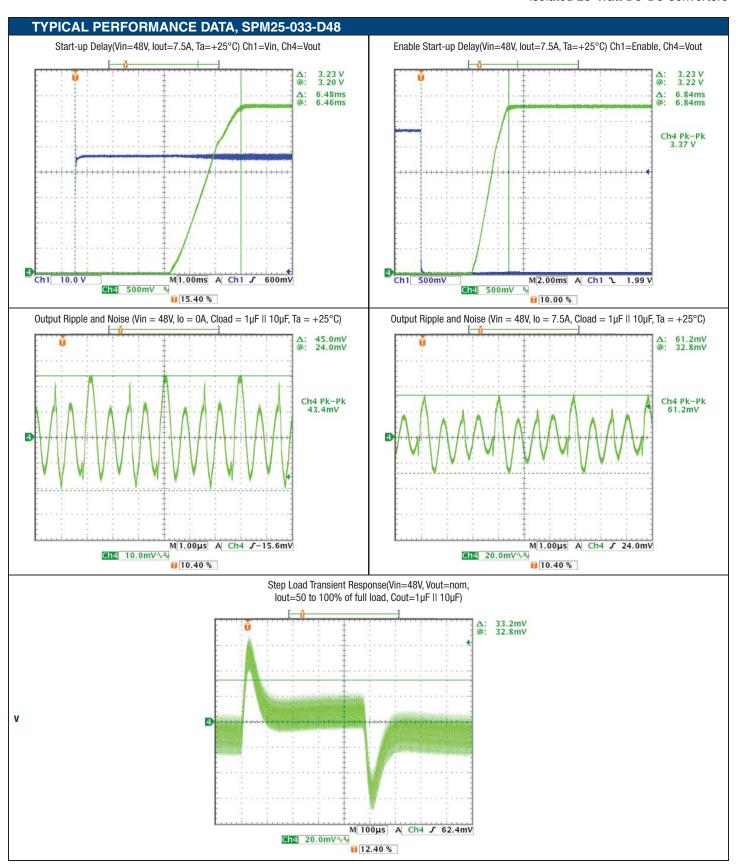
FUNCTIONAL SPECIFICATIONS (CONT.) - MODEL SPM25-033-D48

OUTPUT	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Total Output Power	See Derating	0.0	25	25.25	W
Voltage					
Nominal Output Voltage	No trim	3.267	3.3	3.333	Vdc
Setting Accuracy	At 50% load, no trim	-1		1	% of Vnom
Output Voltage Range	User-adjustable	-10		10	% of Vnom.
Overvoltage Protection	Via magnetic feedback	4.2	5	5.7	Vdc
Current					•
Output Current Range		0.7575	7.575	7.575	Α
Current Limit Inception	98% of Vnom., after warmup	8	10	11.3	A
Short Circuit					
Short Circuit Current	Hiccup technique, autorecovery within ±1.25% of Vout			0.3	А
Short Circuit Duration (remove short for	Output shorted to ground, no damage		Continuous		
recovery) Short circuit protection method	Current limiting				
Regulation	Current initially				
Line Regulation	Vin = min. to max., Vout = nom., lout = nom.			±0.1	% of Vout
Load Regulation	VIII = IIIIII. to IIIIax., vout = IIoIII., lout = IIoIII. $lout = min. to max., Vin = 48V$			±0.1 ±0.2	% of Vout
Ripple and Noise	5 Hz- 20 MHz BW		50	±0.2 80	mV pk-pk
Temperature Coefficient	At all outputs		±0.02	00	% of Vnom./°C
Maximum Capacitive Loading	Low ESR, resistive load only		±0.02	2000	μF
MECHANICAL	Low Lon, resistive load only			2000	μι
Outline Dimensions			1" x 1" x 0.41"		Inches
(Please refer to outline drawing)	WxLxH		25.4 x 25.4 x 10.41 mm		mm
Weight	WADAT		0.69		Ounces
rroight			19.56		Grams
Through Hole Pin Diameter			0.04		Inches
- mought note i m Diameter			1.016		mm
Through Hole Pin Material			Copper alloy		
TH Pin Plating Metal and Thickness	Nickel subplate		50		μ-inches
	Gold overplate		5		μ-inches
ENVIRONMENTAL					, , , , , , , , , , , , , , , , , , ,
Operating Ambient Temperature Range	See derating	-40		85	°C
Operating Case Temperature Range	No derating	-40		105	°C
Case Material	Tin plated steel with black powder coat				
Storage Temperature	Vin = Zero (no power)	-55		125	°C
Thermal Protection/Shutdown	Measured in center	110	115	120	°C
Electromagnetic Interference	External filter is required				
Conducted, EN55022/CISPR22	·		В		Class
Radiated, EN55022/CISPR22			В		Class
RoHS rating			RoHS-6		
-					•

Notes

- ① Unless otherwise noted, all specifications are at nominal input voltage, nominal output voltage and full load. General conditions are $+25^{\circ}$ Celsius ambient temperature, near sea level altitude, natural convection airflow. All models are tested and specified with external parallel 1 μ F and 10 μ F output capacitors. The external input capacitor is 22 μ F. All capacitors are low-ESR types wired close to the converter.
- ② Input (back) ripple current is tested and specified over 5 Hz to 20 MHz bandwidth. Input filtering is Cbus=220 μF, Cin=33 μF and Lbus=12 μH.
- ③ The Remote On/Off Control is referred to -Vin.





Single Output Potted Metal Package Isolated 25-Watt DC-DC Converters

FUNCTIONAL SPECIFICATIONS - MODEL SPM25-050-D48

ABSOLUTE MAXIMUM RATINGS	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Input Voltage, Continuous		0		80	Vdc
Input Voltage, Transient	100 mS max. duration			100	Vdc
Isolation Voltage	Input to output, continuous			1600	Vdc
On/Off Remote Control	Power on, referred to -Vin	0		15	Vdc
Output Power		0		25.25	W
Output Current	Current-limited, no damage, short-circuit protected	0		5	Α
Storage Temperature Range	Vin = Zero (no power)	-55		125	°C
	of devices to greater than any of these conditions m	ay adversely affect long	-term reliability. Proper op	eration under conditions	other than those
listed in the Performance/Functional Specification	is Table is not implied or recommended.				
INPUT					
Operating voltage range		36	48	75	Vdc
Recommended External Fuse	Fast blow			1.5	Α
Start-up threshold	Rising input voltage	33	34	35	Vdc
Undervoltage shutdown	Falling input voltage	31.5	32.5	34.5	Vdc
Turn-On/Turn-Off Hysteresis			1.5		Vdc
Internal Filter Type			LC		
Input current					
Full Load Input Current	Vin = nominal		0.57	0.6	Α
Low Line Input Current	Vin = minimum		0.76	0.79	Α
Inrush Transient			0.05		A ² -Sec.
Short Circuit Input Current			50	100	mA
No Load Input Current	lout = minimum, unit=0N		30	50	mA
Shut-Down Input Current (Off, UV, OT)			1	3	mA
Reflected (back) ripple current @	Measured at input with specified filter		30		mA, p-p
Pre-biased startup	External output voltage < Vset		Monotonic		71.1
GENERAL and SAFETY					
	Vin = 48V, full load	88.3	91		%
Efficiency	Vin = min., full load	88.5	91		%
Isolation	7				
Isolation Voltage	Input to output, continuous	1600			Vdc
Insulation Safety Rating			basic		
Isolation Resistance			10		MΩ
Isolation Capacitance			2000		pF
0-6-6-	Certified to UL-60950-1, CSA-C22.2 No. 60950-		V		·
Safety	1, IEC60950-1, 2nd edition, with AM1		Yes		
O-leviete d MTDF	Per Telcordia SR332, issue 1, class 3, ground		4.5		11 106
Calculated MTBF	fixed, Tambient = +25°C		4.5		Hours x 10 ⁶
DYNAMIC CHARACTERISTICS					
Fixed Switching Frequency		300	330	360	KHz
Startup Time	Power on to Vout regulated			50	mS
Startup Time	Remote ON to Vout regulated			50	mS
Dynamic Load Response	50-75-50% load step, settling time to within		50	100	μSec
Dynamic Load nesponse	1% of Vout		30	100	μοσι
Dynamic Load Peak Deviation	same as above		±75	±125	mV
FEATURES and OPTIONS					
Remote On/Off Control ③					
"N" suffix					
Negative Logic, ON state	ON = Ground pin or external voltage	-0.7		0.8	V
Negative Logic, OFF state	OFF = Pin open or external voltage	10		15	V
Control Current	Open collector/drain		1		mA
"P" suffix					
Positive Logic, ON state	ON = Pin open or external voltage	10		15	V
Positive Logic, OFF state	OFF = Ground pin or external voltage	-0.7		0.7	V
Control Current	Open collector/drain		1		mA
					•

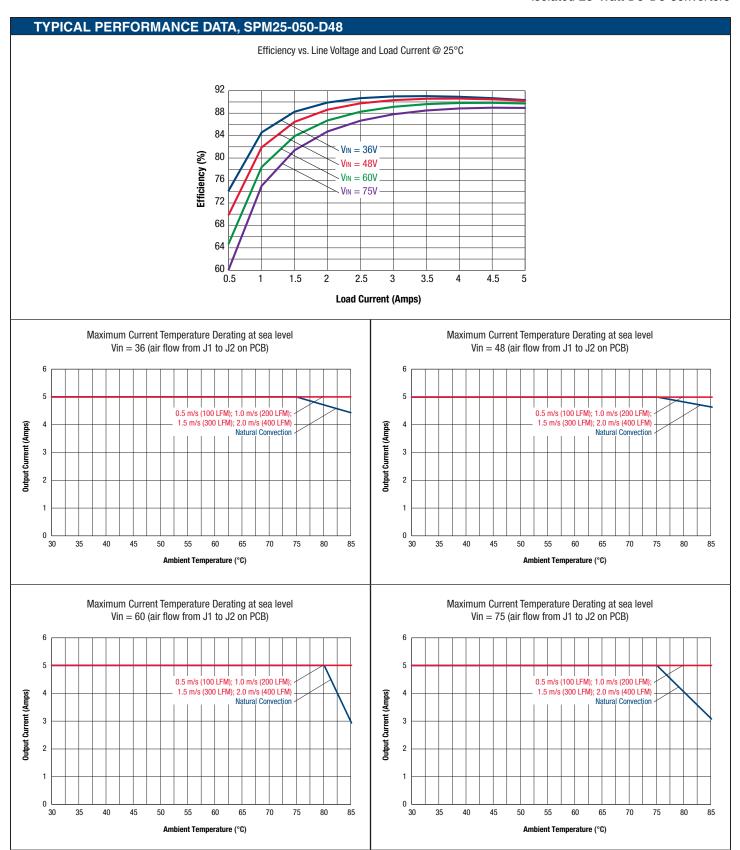
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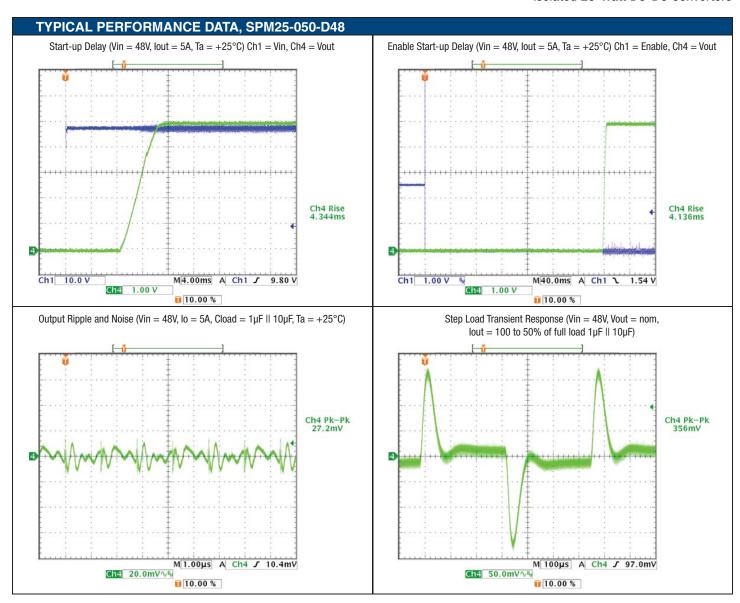
FUNCTIONAL SPECIFICATIONS (CONT.) - MODEL SPM25-050-D48

Overvoltage Protection Via magnetic feedback 6 6.5 7.5 Vdc Current Uutput Current Range 0 5 A Minimum Load No minimum load % of loud Current Limit Inception 98% of Vnom., after warmup 5.3 7.05 8.3 A Short Circuit Current Hiccup technique, autorecovery within ±1.25% of Vout 0.3 A Short Circuit Duration (remove short for recovery) Output shorted to ground, no damage Continuous Short circuit protection method Current limiting Regulation Use min to max., Vout = nom., lout = nom. ±0.1 % of Vout Load Regulation Vin = min. to max., Vin = 48V ±0.2 % of Vout Line Regulation Vin = min. to max., Vin = 48V ±0.2 % of Vout Line Regulation Vin = min. to max., Vin = 48V ±0.2 % of Vout Line Regulation Vin = min. to max., Vin = 48V ±0.2 % of Vout Line Regulation At all outputs ±0.2	OUTPUT	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Nominal Output Voltage	Total Output Power	See Derating	0.0	25	25.25	W
Setting Accuracy	Voltage					
Dutput Voltage Range	Nominal Output Voltage	No trim	4.95	5	5.05	Vdc
Dutput Voltage Range	Setting Accuracy	At 50% load, no trim	-1		1	% of Vset
Current Cutput Current Range		User-adjustable	-10		10	% of Vnom
Dutput Current Range	Overvoltage Protection	Via magnetic feedback	6	6.5	7.5	Vdc
Minimum Load 98% of Vnorm., after warmup 5.3 7.05 8.3 A	Current					
Current Limit Inception 98% of Vnom., after warmup 5.3 7.05 8.3 A	Output Current Range		0	5	5	Α
Short Circuit Current	Minimum Load			No minimum load		% of lout
Short Circuit Current	Current Limit Inception	98% of Vnom., after warmup	5.3	7.05	8.3	Α
Short circuit current ±1.25% of Vout Short circuit protection method Current limiting Regulation Line Regulation Line Regulation Vin = min. to max., Vout = nom. ±0.1 % of Vout Load Regulation Load Regulation Ripple and Noise 5Hz - 20 MHz BW 50 80 mt/ pk-pk Temperature Coefficient At all outputs ±0.02 % of Vout Maximum Capacitive Loading Low ESR, resistive load only ±0.02 wf of Vout MECHANICAL Outline Dimensions 1" x1" x 0.41" Inches (Please refer to outline drawing) WxLxH 25.4 x 25.4 x 10.41 mm mm Weight 0.69 0.01 ces Through Hole Pin Material 1.016 mm Through Hole Pin Material 1.016 mm Through Hole Pin Material 50 p-inches ENVIRONMENTAL Operating Ambient Temperature Range See derating -40 85 °C Case Material Tin plated steel with black powder coat 50 conducted, ENS5022/CISPR22 B Class Class Class Class Case Material Tin plate freence External filter is required Conducted, ENS5022/CISPR22		,				
Regulation Vin = min. to max., Vout = nom., lout = nom. ±0.1 % of Vout	Short Circuit Current				0.3	А
Regulation Line Regulation Vin = min. to max., Vout = nom., lout = nom. ±0.1 % of Vout Load Regulation lout = min. to max., Vin = 48V ±0.2 % of Vout Load Regulation 5 Hz - 20 MHz BW 50 80 mV pk-pk Temperature Coefficient At all outputs ±0.02 % of Vnom./F Maximum Capacitive Loading Low ESR, resistive load only Low ESR, resistive	,	Output shorted to ground, no damage		Continuous		
Line Regulation	Short circuit protection method	Current limiting				
Load Regulation lout = min. to max., Vin = 48V ±0.2 % of Vout	Regulation					
Load Regulation lout = min. to max., Vin = 48V ±0.2 % of Vout	Line Regulation	Vin = min. to max., Vout = nom., lout = nom.			±0.1	% of Vout
Ripple and Noise 5 Hz- 20 MHz BW 50 80 mV pk-pk	Load Regulation	lout = min. to max., Vin = 48V			±0.2	% of Vout
Maximum Capacitive Loading Low ESR, resistive load only 2000 μF MECHANICAL Outline Dimensions (Please refer to outline drawing) WxLxH 25.4 x 25.4 x 10.41 mm mm Weight 0.69 Ounces Through Hole Pin Diameter 0.04 Inches Through Hole Pin Material Copper alloy TH Pin Plating Metal and Thickness Nickel subplate 50 μ-inches ENVIRONMENTAL Operating Ambient Temperature Range See derating -40 85 °C Operating Case Temperature Range No derating -40 105 °C Case Material Tin plated steel with black powder coat Storage Temperature Vin = Zero (no power) -55 125 °C Thermal Protection/Shutdown External filter is required External filter is required External filter is required Conducted, EN55022/CISPR22 B Class	Ripple and Noise			50	80	mV pk-pk
MECHANICAL Outline Dimensions 1" x 1" x 0.41" Inches (Please refer to outline drawing) Wxl xH 25.4 x 25.4 x 10.41 mm mm Weight 0.69 Ounces Through Hole Pin Diameter 19.56 Grams Through Hole Pin Diameter 0.04 Inches The pin Platting Metal and Thickness Nickel subplate 50 μ-inches ENVIRONMENTAL 50 μ-inches μ-inches ENVIRONMENTAL See derating -40 85 °C Operating Ambient Temperature Range No derating -40 105 °C Case Material Tin plated steel with black powder coat 5 125 °C Storage Temperature Vin = Zero (no power) -55 125 °C Thermal Protection/Shutdown Measured in center 110 115 120 °C Electromagnetic Interference External filter is required External filter is required External Follows External filter is required	Temperature Coefficient	At all outputs		±0.02		% of Vnom./°C
Outline Dimensions 1" x 1" x 0.41" Inches (Please refer to outline drawing) WxLxH 25.4 x 25.4 x 10.41 mm mm Weight 0.69 Ounces Through Hole Pin Diameter 0.04 Inches Through Hole Pin Material 1.016 mm The Pin Plating Metal and Thickness Nickel subplate 50 μ-inches ENVIRONMENTAL 5 μ-inches μ-inches Case Material No derating -40 85 °C Operating Case Temperature Range No derating -40 105 °C Case Material Tin plated steel with black powder coat 125 °C Storage Temperature Vin = Zero (no power) -55 125 °C Thermal Protection/Shutdown Measured in center 110 115 120 °C Electromagnetic Interference External filter is required B Class	Maximum Capacitive Loading	Low ESR, resistive load only			2000	μF
CPlease refer to outline drawing) WxLxH 25.4 x 25.4 x 10.41 mm mm	MECHANICAL					
Weight 0.69 Ounces Through Hole Pin Diameter 19.56 Grams Through Hole Pin Diameter 0.04 Inches Through Hole Pin Material Copper alloy TH Pin Plating Metal and Thickness Nickel subplate 50 μ-inches ENVIRONMENTAL 50 μ-inches ω-inches ω-inches ENVIRONMENTAL Operating Ambient Temperature Range See derating -40 85 °C Operating Case Temperature Range No derating -40 105 °C Case Material Tin plated steel with black powder coat Storage Temperature Vin = Zero (no power) -55 125 °C Thermal Protection/Shutdown Measured in center 110 115 120 °C Electromagnetic Interference External filter is required B Class	Outline Dimensions			1" x 1" x 0.41"		Inches
Through Hole Pin Diameter 0.04 Inches Through Hole Pin Material 1.016 mm Through Hole Pin Material Copper alloy TH Pin Plating Metal and Thickness Nickel subplate 50 µ-inches Gold overplate 5 µ-inches ENVIRONMENTAL Operating Ambient Temperature Range See derating -40 85 °C Operating Case Temperature Range No derating -40 105 °C Case Material Tin plated steel with black powder coat Storage Temperature Vin = Zero (no power) -55 125 °C Thermal Protection/Shutdown Measured in center 110 115 120 °C Electromagnetic Interference External filter is required Conducted, EN55022/CISPR22	(Please refer to outline drawing)	WxLxH		25.4 x 25.4 x 10.41 mm		mm
Through Hole Pin Diameter D.04 Inches	Weight			0.69		Ounces
Through Hole Pin Diameter Double Pin Material Copper alloy				19.56		Grams
Through Hole Pin Material TH Pin Plating Metal and Thickness Nickel subplate Gold overplate ENVIRONMENTAL Operating Ambient Temperature Range Operating Case Temperature Range No derating Tin plated steel with black powder coat Storage Temperature Tin plated Steel with plack powder coat Storage Temperature Tin plated steel with plack powder coat Tin plated steel w	Through Hole Pin Diameter			0.04		
TH Pin Plating Metal and Thickness Nickel subplate Gold overplate ENVIRONMENTAL Operating Ambient Temperature Range Operating Case Temperature Range No derating Tin plated steel with black powder coat Storage Temperature Vin = Zero (no power) Thermal Protection/Shutdown Electromagnetic Interference External filter is required Conducted, EN55022/CISPR22 Nickel subplate 50 μ-inches 50 μ-inches 50 0 μ-inches 50 0 0 105 0°C 0°C 0 105 0°C 105 0°C 115 125 0°C 110 115 120 0°C 110 115 120 0°C 110 115 120 0°C 110 110 115 120 0°C				1.016		mm
Gold overplate 5 μ-inches ENVIRONMENTAL Operating Ambient Temperature Range See derating -40 85 °C Operating Case Temperature Range No derating -40 105 °C Case Material Tin plated steel with black powder coat Storage Temperature Vin = Zero (no power) -55 125 °C Thermal Protection/Shutdown Measured in center 110 115 120 °C Electromagnetic Interference External filter is required Conducted, EN55022/CISPR22	Through Hole Pin Material			Copper alloy		
ENVIRONMENTAL Operating Ambient Temperature Range See derating -40 85 °C Operating Case Temperature Range No derating -40 105 °C Case Material Tin plated steel with black powder coat Storage Temperature Vin = Zero (no power) -55 125 °C Thermal Protection/Shutdown Measured in center 110 115 120 °C Electromagnetic Interference External filter is required Conducted, EN55022/CISPR22 B Class	TH Pin Plating Metal and Thickness	Nickel subplate		50		μ-inches
Operating Ambient Temperature Range See derating -40 85 °C Operating Case Temperature Range No derating -40 105 °C Case Material Tin plated steel with black powder coat Storage Temperature Vin = Zero (no power) -55 125 °C Thermal Protection/Shutdown Measured in center 110 115 120 °C Electromagnetic Interference External filter is required Conducted, EN55022/CISPR22 B Class		Gold overplate		5		μ-inches
Operating Case Temperature Range No derating -40 105 °C Case Material Tin plated steel with black powder coat -55 125 °C Storage Temperature Vin = Zero (no power) -55 125 °C Thermal Protection/Shutdown Measured in center 110 115 120 °C Electromagnetic Interference External filter is required Conducted, EN55022/CISPR22 B Class	ENVIRONMENTAL					
Case Material Tin plated steel with black powder coat Storage Temperature Vin = Zero (no power) -55 125 °C Thermal Protection/Shutdown Measured in center 110 115 120 °C Electromagnetic Interference External filter is required External filter is required B Class	Operating Ambient Temperature Range	See derating	-40		85	°C
Storage Temperature Vin = Zero (no power) -55 125 °C Thermal Protection/Shutdown Measured in center 110 115 120 °C Electromagnetic Interference External filter is required External filter is required B Class	Operating Case Temperature Range	No derating	-40		105	°C
Storage Temperature Vin = Zero (no power) -55 125 °C Thermal Protection/Shutdown Measured in center 110 115 120 °C Electromagnetic Interference External filter is required External filter is required B Class	Case Material	Tin plated steel with black powder coat				
Electromagnetic Interference External filter is required Conducted, EN55022/CISPR22 B Class	Storage Temperature		-55		125	°C
Conducted, EN55022/CISPR22 B Class	Thermal Protection/Shutdown	Measured in center	110	115	120	°C
	Electromagnetic Interference	External filter is required				
Dedicated ENECODO/OICEDDO	Conducted, EN55022/CISPR22			В		Class
nadiated, Endoduzz/Giornez	Radiated, EN55022/CISPR22			В		Class
RoHS rating RoHS-6	RoHS rating			RoHS-6		
ESD (Electrostatic Discharge) Designed to meet EN61000-4-2 Perf. Criteria A	ESD (Electrostatic Discharge)	Designed to meet EN61000-4-2 Perf. Criteria A		· ·		•

Notes

- ① Unless otherwise noted, all specifications are at nominal input voltage, nominal output voltage and full load. General conditions are $+25^{\circ}$ Celsius ambient temperature, near sea level altitude, natural convection airflow. All models are tested and specified with external parallel 1 μ F and 10 μ F output capacitors. The external input capacitor is 22 μ F. All capacitors are low-ESR types wired close to the converter.
- ② Input (back) ripple current is tested and specified over 5 Hz to 20 MHz bandwidth. Input filtering is Cbus=220 μF, Cin=33 μF and Lbus=12 μH.
- ③ The Remote On/Off Control is referred to -Vin.





Single Output Potted Metal Package Isolated 25-Watt DC-DC Converters

FUNCTIONAL SPECIFICATIONS - MODEL SPM25-120-D48

ABSOLUTE MAXIMUM RATINGS	Conditions ①	Minimum	Typical/Nominal	Maximum	Units
Input Voltage, Continuous		0		80	Vdc
Input Voltage, Transient	100 mS max. duration			100	Vdc
Isolation Voltage	Input to output, continuous			1600	Vdc
On/Off Remote Control	Power on, referred to -Vin	0		15	Vdc
Output Power	·	0		25.45	W
Output Current	Current-limited, no damage, short-circuit protected	0		5	Α
Storage Temperature Range	Vin = Zero (no power)	-55		125	°C
	of devices to greater than any of these conditions m	nav adversely affect long	-term reliability. Proper op	eration under conditions	other than those
listed in the Performance/Functional Specification		,,			
INPUT	· ·				
Operating voltage range		36	48	75	Vdc
Recommended External Fuse	Fast blow			1.5	A
Start-up threshold	Rising input voltage	32.8	34	35	Vdc
Undervoltage shutdown	Falling input voltage	32	33.5	35	Vdc
Turn-On/Turn-Off Hysteresis	Talling input voltage		1.5		Vdc
Internal Filter Type			C		
Input current					1
Full Load Input Current	Vin = nominal		0.603	0.624	Α
Low Line Input Current	Vin = minimum		0.809	0.842	A
Inrush Transient			0.05		A ² -Sec.
Short Circuit Input Current			50	100	mA
No Load Input Current	lout = minimum, unit=0N		20	35	mA
Shut-Down Input Current (Off, UV, OT)	loat minimum, and ore		1	2	mA
Reflected (back) ripple current ②	Measured at input with specified filter		30		mA, p-p
Pre-biased startup	External output voltage < Vset		Monotonic		ти, р р
GENERAL and SAFETY	External output voltage < voot		Widilotofilo		
deterial and sale if	Vin = 48V, full load	85	87		%
Efficiency	Vin = 40V, full load	00	86.5		%
Isolation	VIII – IIIII., Iuli lodu		00.0		70
Isolation Voltage	Input to output, continuous	1600			Vdc
Insulation Safety Rating	input to output, continuous	1000	basic		Vuo
Isolation Resistance			10		MΩ
Isolation Capacitance			1700		pF
isolation oupdoitanoc	Certified to UL-60950-1, CSA-C22.2 No. 60950-				ρι
Safety	1, IEC60950-1, 2nd edition, with AM1		Yes		
Calculated MTBF	Per Telcordia SR332, issue 1, class 3, ground		5.9		Hours x 10 ⁶
DVNA MIO OLIA DA OTERIOTIOO	fixed, Tambient = +25°C				
DYNAMIC CHARACTERISTICS		005	005	055	1/11-
Fixed Switching Frequency	Douger on to Vout regulated	295	325	355	KHz
Startup Time	Power on to Vout regulated		10	50	mS mC
Startup Time	Remote ON to Vout regulated 50-75-50% load step, settling time to within		10	50	mS
Dynamic Load Response	1% of Vout		100	150	μSec
Dynamic Load Peak Deviation	same as above		±250	±350	mV
FEATURES and OPTIONS					
Remote On/Off Control ③					
"N" suffix					
Negative Logic, ON state	ON = Ground pin or external voltage	-0.7		0.8	V
Negative Logic, OFF state	OFF = Pin open or external voltage	10		15	V
Control Current	Open collector/drain		1		mA
"P" suffix			'		
Positive Logic, ON state	ON = Pin open or external voltage	10		15	V
Positive Logic, OFF state	OFF = Ground pin or external voltage	-0.7		0.7	V
Control Current	Open collector/drain		1		mA

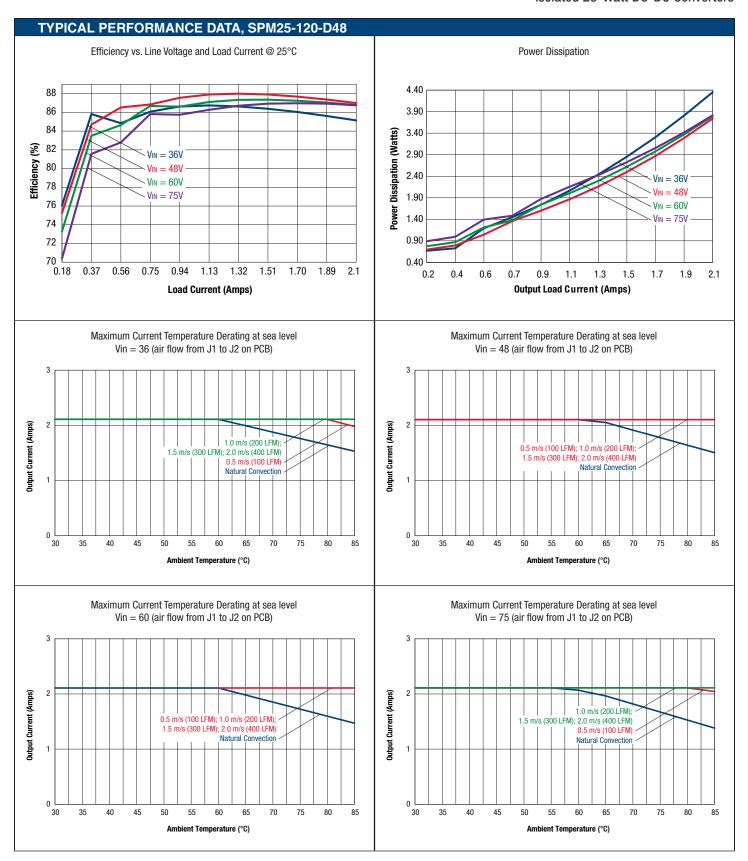
Single Output Potted Metal Package Isolated 25-Watt DC-DC Converters

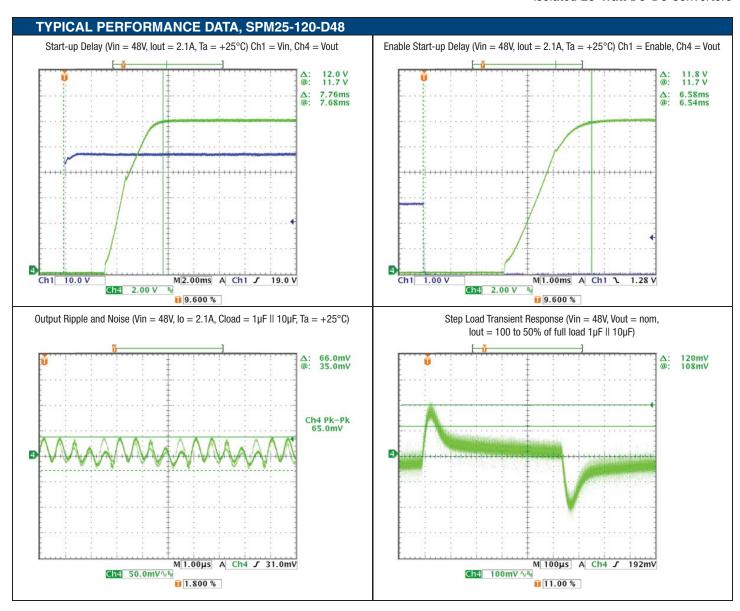
FUNCTIONAL SPECIFICATIONS (CONT.) - MODEL SPM25-120-D48

OUTPUT	Conditions ① ③	Minimum	Typical/Nominal	Maximum	Units
Total Output Power	See Derating	0.0	25.2	25.45	W
Voltage					
Nominal Output Voltage	No trim	11.88	12	12.12	Vdc
Setting Accuracy	At 50% load, no trim	-1		1	% of Vset
Output Voltage Range	User-adjustable	-10		10	% of Vnom
Overvoltage Protection	Via magnetic feedback	14	19	22	Vdc
Current					
Output Current Range		0	2.1	2.1	Α
Minimum Load			No minimum load		% of lout
Current Limit Inception	98% of Vnom., after warmup	2.3	3	3.4	Α
Short Circuit					
Short Circuit Current	Hiccup technique, autorecovery within ±1.25% of Vout			0.1	А
Short Circuit Duration (remove short for recovery)	Output shorted to ground, no damage		Continuous		
Short circuit protection method	Current limiting				
Regulation					
Line Regulation	Vin = min. to max., Vout = nom., lout = nom.			±0.1	% of Vout
Load Regulation	lout = min. to max., Vin = 48V			±0.125	% of Vout
Ripple and Noise	5 Hz- 20 MHz BW		65	120	mV pk-pk
Temperature Coefficient	At all outputs		±0.02		% of Vnom./°C
Maximum Capacitive Loading	Low ESR, resistive load only			470	μF
MECHANICAL					
Outline Dimensions			1" x 1" x 0.41"		Inches
(Please refer to outline drawing)	WxLxH		25.4 x 25.4 x 10.41 mm		mm
Weight			0.69		Ounces
			19.56		Grams
Through Hole Pin Diameter			0.04		Inches
			1.016		mm
Through Hole Pin Material			Copper alloy		
TH Pin Plating Metal and Thickness	Nickel subplate		50		μ-inches
	Gold overplate		5		μ-inches
ENVIRONMENTAL					
Operating Ambient Temperature Range	See derating	-40		85	°C
Operating Case Temperature Range	No derating	-40		105	°C
Case Material	Tin plated steel with black powder coat				
Storage Temperature	Vin = Zero (no power)	-55		125	°C
Thermal Protection/Shutdown	Measured in center	110	115	120	°C
Electromagnetic Interference	External filter is required				
Conducted, EN55022/CISPR22			В		Class
Radiated, EN55022/CISPR22			В		Class
RoHS rating			RoHS-6		
					-

Notes

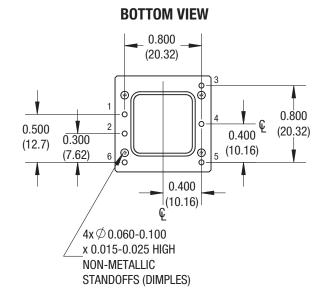
- ① Unless otherwise noted, all specifications are at nominal input voltage, nominal output voltage and full load. General conditions are $\pm 25^{\circ}$ Celsius ambient temperature, near sea level altitude, natural convection airflow. All models are tested and specified with external parallel 1 μ F and 10 μ F output capacitors. The external input capacitor is 4.7 μ F. All capacitors are low-ESR types wired close to the converter.
- ② Input (back) ripple current is tested and specified over 5 Hz to 20 MHz bandwidth. Input filtering is Cbus=220 μF, Cin=33 μF and Lbus=12 μH.
- ③ The Remote On/Off Control is referred to -Vin.

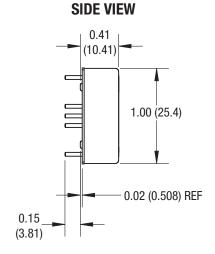


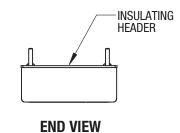


Single Output Potted Metal Package Isolated 25-Watt DC-DC Converters

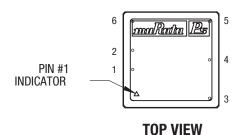
MECHANICAL SPECIFICATIONS











ISOMETRIC VIEW (FOR REF ONLY)

MATERIAL:

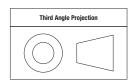
Ø.040 PINS: COPPER ALLOY

FINISH: (ALL PINS)

GOLD (5µ"MIN) OVER NICKEL (50µ" MIN)

INP	INPUT/OUTPUT CONNECTIONS					
Pin	SPM Function (Single Output)					
1	+Vin					
2	-Vin					
3	+Vout					
4	Output Trim*					
5	-Vout					
6	On/Off Control*					

* The Output Trim and On/Off Control pins are optional. Also, the Remote On/Off can be provided with either positive (P suffix) or negative (N suffix) logic. Please see the Part Number Structure on Page 2. Dimensions are in inches (mm shown for ref. only).

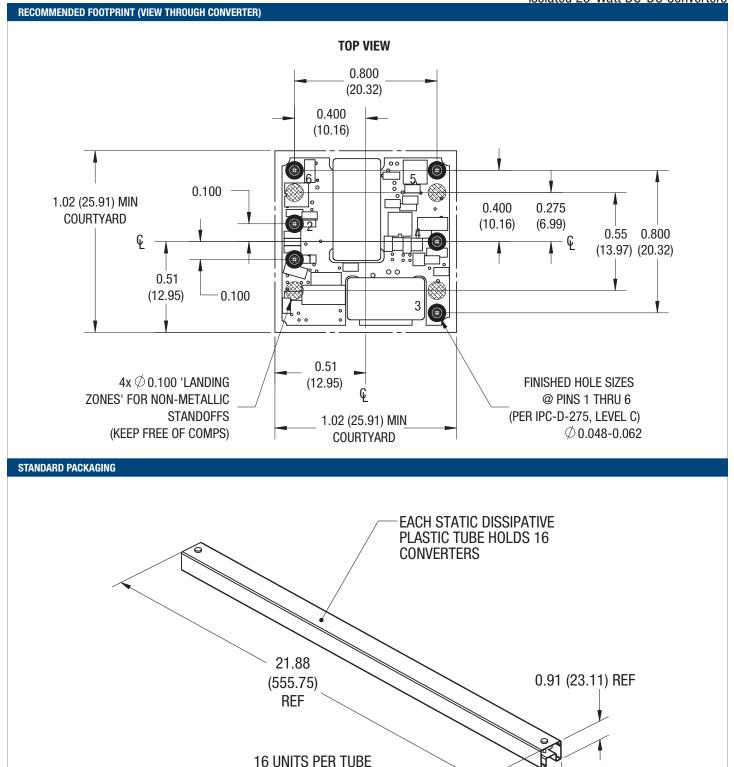


Tolerances (unless otherwise specified): .XX \pm 0.02 (0.5)

.XXX \pm 0.010 (0.25) Angles \pm 1°

Components are shown for reference only.

Single Output Potted Metal Package Isolated 25-Watt DC-DC Converters



6 TUBES PER CARTON

1.16 (29.46) REF

Single Output Potted Metal Package Isolated 25-Watt DC-DC Converters

TECHNICAL NOTES

Input Fusing

Certain applications and/or safety agencies may require fuses at the inputs of power conversion components. Fuses should also be used when there is the possibility of sustained input voltage reversal which is not current-limited. For greatest safety, we recommend a fast blow fuse installed in the ungrounded input supply line.

The installer must observe all relevant safety standards and regulations. For safety agency approvals, install the converter in compliance with the end-user safety standard.

Input Under-Voltage Shutdown and Start-Up Threshold

Under normal start-up conditions, converters will not begin to regulate properly until the rising input voltage exceeds and remains at the Start-Up Threshold Voltage (see Specifications). Once operating, converters will not turn off until the input voltage drops below the Under-Voltage Shutdown Limit. Subsequent restart will not occur until the input voltage rises again above the Start-Up Threshold. This built-in hysteresis prevents any unstable on/off operation at a single input voltage.

Users should be aware however of input sources near the Under-Voltage Shutdown whose voltage decays as input current is consumed (such as capacitor inputs), the converter shuts off and then restarts as the external capacitor recharges. Such situations could oscillate. To prevent this, make sure the operating input voltage is well above the UV Shutdown voltage AT ALL TIMES.

Start-Up Delay

Assuming that the output current is set at the rated maximum, the Vin to Vout Start-Up Delay (see Specifications) is the time interval between the point when the rising input voltage crosses the Start-Up Threshold and the fully loaded regulated output voltage enters and remains within its specified regulation band. Actual measured times will vary with input source impedance, external input capacitance, input voltage slew rate and final value of the input voltage as it appears at the converter.

These converters include a soft start circuit to moderate the duty cycle of the PWM controller at power up, thereby limiting the input inrush current.

The On/Off Remote Control interval from inception to Vout regulated assumes that the converter already has its input voltage stabilized above the Start-Up Threshold before the On command. The interval is measured from the On command until the output enters and remains within its specified regulation band. The specification assumes that the output is fully loaded at maximum rated current.

Input Source Impedance

These converters will operate to specifications without external components, assuming that the source voltage has very low impedance and reasonable input voltage regulation. Since real-world voltage sources have finite impedance, performance is improved by adding external filter components. Sometimes only a small ceramic capacitor is sufficient. Since it is difficult to totally characterize all applications, some experimentation may be needed. Note that external input capacitors must accept high speed switching currents.

Because of the switching nature of DC/DC converters, the input of these converters must be driven from a source with both low AC impedance and adequate DC input regulation. Performance will degrade with increasing input inductance. Excessive input inductance may inhibit operation. The DC input regulation specifies that the input voltage, once operating, must never degrade below the Shut-Down Threshold under all load conditions. Be sure to use adequate trace sizes and mount components close to the converter.

I/O Filtering, Input Ripple Current and Output Noise

All models in this converter series are tested and specified for input reflected ripple current and output noise using designated external input/output components, circuits and layout as shown in the figures below. External input capacitors (CIN in the figure) serve primarily as energy storage elements, minimizing line voltage variations caused by transient IR drops in the input conductors. Users should select input capacitors for bulk capacitance (at appropriate frequencies), low ESR and high RMS ripple current ratings. In the figure below, the CBUS and LBUS components simulate a typical DC voltage bus. Your specific system configuration may require additional considerations. Please note that the values of CIN, LBUS and CBUS may vary according to the specific converter model.

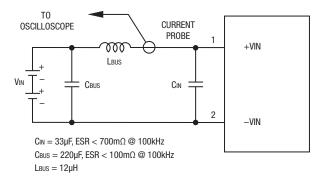


Figure 2. Measuring Input Ripple Current

In critical applications, output ripple and noise (also referred to as periodic and random deviations or PARD) may be reduced by adding filter elements such as multiple external capacitors. Be sure to calculate component temperature rise from reflected AC current dissipated inside capacitor ESR.

Floating Outputs

Since these are isolated DC/DC converters, their outputs are "floating" with respect to their input. The essential feature of such isolation is ideal ZERO CURRENT FLOW between input and output. Real-world converters however do exhibit tiny leakage currents between input and output (see Specifications). These leakages consist of both an AC stray capacitance coupling component and a DC leakage resistance. When using the isolation feature, do not allow the isolation voltage to exceed specifications. Otherwise the converter may be damaged. Designers will normally use the negative output (-Output) as the ground return of the load circuit. You can however use the positive output (+Output) as the ground return to effectively reverse the output polarity.

Single Output Potted Metal Package Isolated 25-Watt DC-DC Converters

most applications. Sometimes it is possible to estimate the effective airflow if you thoroughly understand the enclosure geometry, entry/exit orifice areas and the fan flowrate specifications.

CAUTION: If you exceed these Derating guidelines, the converter may have an unplanned Over Temperature shut down. Also, these graphs are all collected near Sea Level altitude. Be sure to reduce the derating for higher altitude.

Output Overvoltage Protection (OVP)

This converter monitors its output voltage for an over-voltage condition using an on-board electronic comparator. The signal is optically coupled to the primary side PWM controller. If the output exceeds OVP limits, the sensing circuit will power down the unit, and the output voltage will decrease. After a time-out period, the PWM will automatically attempt to restart, causing the output voltage to ramp up to its rated value. It is not necessary to power down and reset the converter for this automatic OVP-recovery restart.

If the fault condition persists and the output voltage climbs to excessive levels, the OVP circuitry will initiate another shutdown cycle. This on/off cycling is referred to as "hiccup" mode.

Output Current Limiting

As soon as the output current increases to approximately its overcurrent limit, the DC/DC converter will enter a current-limiting mode. The output voltage will decrease proportionally with increases in output current, thereby maintaining a somewhat constant power output. This is commonly referred to as power limiting.

Current limiting inception is defined as the point at which full power falls below the rated tolerance. See the Performance/Functional Specifications. Note particularly that the output current may briefly rise above its rated value. This enhances reliability and continued operation of your application. If the output current is too high, the converter will enter the short circuit condition.

Output Short Circuit Condition

When a converter is in current-limit mode, the output voltage will drop as the output current demand increases. If the output voltage drops too low, the magnetically coupled voltage used to develop PWM bias voltage will also drop, thereby shutting down the PWM controller. Following a time-out period, the PWM will restart, causing the output voltage to begin rising to its appropriate value. If the short-circuit condition persists, another shutdown cycle will initiate. This on/off cycling is called "hiccup mode." The hiccup cycling reduces the average output current, thereby preventing excessive internal temperatures.

Trimming the Output Voltage

The Trim input to the converter allows the user to adjust the output voltage over the rated trim range (please refer to the Specifications). In the trim equations and circuit diagrams that follow, trim adjustments use a single fixed resistor connected between the Trim input and either Vout pin. Trimming resistors should have a low temperature coefficient (±100 ppm/°C or less) and be mounted close to the converter. Keep leads short. If the trim function is not used, leave the trim unconnected. With no trim, the converter will exhibit its specified output voltage accuracy.

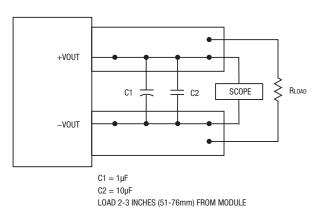


Figure 3. Measuring Output Ripple and Noise (PARD)

Minimum Output Loading Requirements

These converters employ a synchronous rectifier design topology. All models regulate within specification and are stable from 0% load to full load conditions, unless otherwise specified. Operation under no load will not damage the converter but might, however, slightly increase regulation, output ripple, and noise.

Thermal Shutdown

To protect against thermal over-stress, these converters include thermal shut-down circuitry. If environmental conditions cause the temperature of the DC/DC's to rise above the Operating Temperature Range up to the shutdown temperature, an on-board electronic temperature sensor will power down the unit. When the temperature decreases below the turn-on threshold, the converter will automatically restart. There is a small amount of hysteresis to prevent rapid on/off cycling. CAUTION: If you operate too close to the thermal limits, the converter may shut down suddenly without warning. Be sure to thoroughly test your application to avoid unplanned thermal shutdown.

Temperature Derating Curves

The graphs in the performance data section illustrate typical operation under a variety of conditions. The Derating curves show the maximum continuous ambient air temperature and decreasing maximum output current which is acceptable under increasing forced airflow measured in Linear Feet per Minute ("LFM"). Note that these are AVERAGE measurements. The converter will accept brief increases in temperature and/or current or reduced airflow as long as the average is not exceeded.

Note that the temperatures are of the ambient airflow, not the converter itself which is obviously running at higher temperature than the outside air. Also note that "natural convection" is defined as very low flow rates which are not using fan-forced airflow. Depending on the application, "natural convection" is usually about 30-65 LFM but is not equal to still air (0 LFM).

Murata Power Solutions makes Characterization measurements in a closed cycle wind tunnel with calibrated airflow. We use both thermocouples and an infrared camera system to observe thermal performance. As a practical matter, it is quite difficult to insert an anemometer to precisely measure airflow in

Single Output Potted Metal Package Isolated 25-Watt DC-DC Converters

There are two CAUTIONs to observe for the Trim input:

<u>CAUTION</u>: To avoid unplanned power down cycles, do not exceed EITHER the maximum output voltage OR the maximum output power when setting the trim. If the output voltage is excessive, the OVP circuit may inadvertantly shut down the converter. If the maximum power is exceeded, the converter may enter current limiting. If the power is exceeded for an extended period, the converter may overheat and encounter overtemperature shut down.

<u>CAUTION</u>: Be careful of external electrical noise. The Trim input is a senstive input to the converter's feedback control loop. Excessive electrical noise may cause instability or oscillation. Keep external connections short to the Trim input. Use shielding if needed.

Trim Equations

 $R_{T_{UP}}(\Omega) = \frac{12775}{V_0 - 3.3} - 2050 \qquad R_{T_{DOWN}}(\Omega) = \frac{5110 \text{ x } (V_0 - 2.5)}{3.3 - V_0} - 2050$ SPM25-050-D48 $R_{T_{UP}}(\Omega) = \frac{12775}{V_0 - 5} - 2050 \qquad R_{T_{DOWN}}(\Omega) = \frac{5110 \text{ x } (V_0 - 2.5)}{5 - V_0} - 2050$ SPM25-120-D48 $R_{T_{UP}}(\Omega) = \frac{25000}{V_0 - 12} - 5110 \qquad R_{T_{DOWN}}(\Omega) = \frac{10000 (V_0 - 2.5)}{12 - V_0} - 5110$

<Connect trim resistor between Trim and –Vout>

Trim Up

<Connect trim resistor between Trim and +Vout>

Trim Down

Where Vo = Desired output voltage. Adjustment accuracy is subject to resistor tolerances and factory-adjusted output accuracy. Mount trim resistor close to converter. Use short leads.

Remote On/Off Control

On the input side, a remote On/Off Control can be specified with either positive or negative logic as follows:

<u>Positive</u>: Models equipped with Positive Logic are enabled when the On/Off pin is left open or is pulled high to +15Vpc with respect to -Vin. An internal bias current causes the open pin to rise to +Vin. Positive-logic devices are disabled when the On/Off is grounded or brought to within a low voltage (see Specifications) with respect to -Vin.

<u>Negative</u>: Models with negative logic are on (enabled) when the On/Off is grounded or brought to within a low voltage (see Specifications) with respect to $-V_{IN}$. The device is off (disabled) when the On/Off is left open or is pulled high to $+15V_{DC}$ Max. with respect to $-V_{IN}$.

Dynamic control of the On/Off function should be able to sink the specified signal current when brought low and withstand specified voltage when brought high. Be aware too that there is a finite time in milliseconds (see Specifications) between the time of On/Off Control activation and stable, regulated output. This time will vary slightly with output load type and current and input conditions.

There are two CAUTIONs for the On/Off Control:

<u>CAUTION:</u> While it is possible to control the On/Off with external logic if you carefully observe the voltage levels, the preferred circuit is either an open drain/open collector transistor or a relay (which can thereupon be controlled by logic). The On/Off prefers to be set at approx. +15V (open pin) for the ON state, assuming positive logic.

<u>CAUTION:</u> Do not apply voltages to the On/Off pin when there is no input power voltage. Otherwise the converter may be permanently damaged.

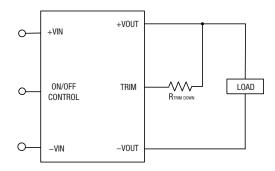


Figure 4. Trim adjustments to decrease Output Voltage using a Fixed Resistor

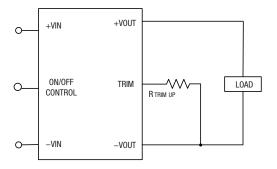


Figure 5. Trim adjustments to increase Output Voltage using a Fixed Resistor

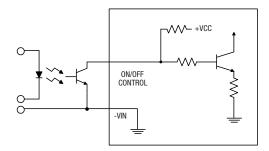
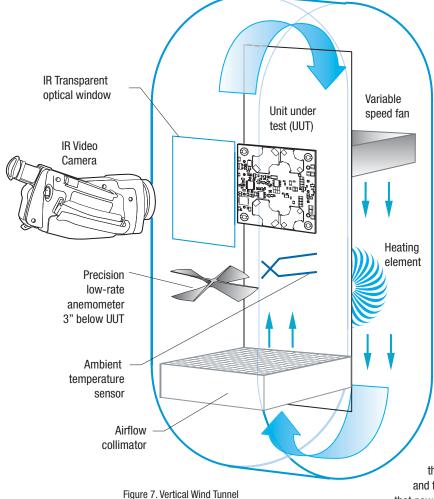


Figure 6. Driving the On/Off Control Pin (suggested circuit)

Single Output Potted Metal Package Isolated 25-Watt DC-DC Converters



Vertical Wind Tunnel

Murata Power Solutions employs a computer controlled custom-designed closed loop vertical wind tunnel, infrared video camera system, and test instrumentation for accurate airflow and heat dissipation analysis of power products. The system includes a precision low flow-rate anemometer, variable speed fan, power supply input and load controls, temperature gauges, and adjustable heating element.

The IR camera monitors the thermal performance of the Unit Under Test (UUT) under static steady-state conditions. A special optical port is used which is transparent to infrared wavelengths.

Both through-hole and surface mount converters are soldered down to a 10" X10" host carrier board for realistic heat absorption and spreading. Both longitudinal and transverse airflow studies are possible by rotation of this carrier board since there are often significant differences in the heat dissipation in the two airflow directions. The combination of adjustable airflow, adjustable ambient heat, and adjustable Input/Output currents and voltages mean that a very wide range of measurement conditions can be studied.

The collimator reduces the amount of turbulence adjacent to the UUT by minimizing airflow turbulence. Such turbulence influences the effective heat transfer characteristics and gives false readings. Excess turbulence removes more heat from some surfaces and less heat from others, possibly causing uneven overheating.

Both sides of the UUT are studied since there are different thermal gradients on each side. The adjustable heating element and fan, built-in temperature gauges, and no-contact IR camera mean that power supplies are tested in real-world conditions.

Soldering Guidelines

Murata Power Solutions recommends the specifications below when installing these converters. These specifications vary depending on the solder type. Exceeding these specifications may cause damage to the product. Be cautious when there is high atmospheric humidity. We strongly recommend a mild pre-bake (100° C. for 30 minutes). Your production environment may differ; therefore please thoroughly review these guidelines with your process engineers.

Wave Solder Operations for through-hole mounted products (THMT)							
For Sn/Ag/Cu based solders: For Sn/Pb based solders:							
Maximum Preheat Temperature	115° C.	Maximum Preheat Temperature	105° C.				
Maximum Pot Temperature	270° C.	Maximum Pot Temperature	250° C.				
Maximum Solder Dwell Time	7 seconds	Maximum Solder Dwell Time	6 seconds				

Murata Power Solutions, Inc. 129 Flanders Road, Westborough, MA 01581 U.S.A. ISO 9001 and 14001 REGISTERED



This product is subject to the following operating requirements and the Life and Safety Critical Application Sales Policy:

Refer to: http://www.murata-ps.com/requirements/

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